



NOTES: UNLESS OTHERWISE SPECIFIED

1. DIMENSIONS ARE IN INCHES (MM).
2. MACHINED SURFACES TO BE 63 μ IN MAX.
3. DO NOT SCALE DRAWING.
4. PART TO BE FREE OF BURRS AND SHARP EDGES.
5. ALL MATERIAL TO BE CLEAN, DEGREASED AND FREE OF ALL IMPURITIES.
6. ANY CHANGE MUST BE AUTHORIZED BY AN SC&R ENGINEER.

MATERIAL TYPE: 316 SS

VENDOR ID:

REV	DATE	DESCRIPTION OF CHANGE	ECN	BY	APPR
REVISIONS					
		TOLERANCES .XX \pm .01 .XXX \pm .005 ANGULAR \pm 0.5° FRACTIONAL \pm 1/32 <small>UNLESS OTHERWISE SPECIFIED</small>	<small>THIS DRAWING IS THE PROPERTY OF STAINLESS CABLE & RAILING AND IS PROTECTED UNDER COPYRIGHT LAW AS AN UNPUBLISHED WORK. IT MAY NOT BE PUBLISHED, COPIED, OR REPRODUCED WITHOUT EXPRESS WRITTEN PERMISSION FROM SC&R.</small>		
DRAWN BY: GM		DATE: 1/8/2011	PROJECT:		TITLE: Stainless 2" End Wall Return
				DWG NO.: 05-190-01	SHEET 1 OF 1