



UPR Off Road X-Pipe Instructions (96-04)

Note: It's recommended to spray the nuts on the factory H pipe with WD-40 or other type of penetrant to loosen the nuts as they tend to rust and depending on the age of the car can be difficult to break loose.

1. Jack the front and rear of the car up and support with jack stands under the frame.
2. Un-screw the O2 sensors from the front and rear of the factory H pipe.
3. Remove the four nuts holding the cat back to the H pipe.
4. Remove the four nuts holding the front of the H pipe to the stock manifolds. A swivel socket and long extensions are recommended to reach the nuts.
5. Slide the H pipe from underneath the car.
6. Line up the large portion of the X pipe with the passenger side studs on the exhaust manifold as well as the gasket then hand tighten the two factory nuts.
7. Line up the short portion of the X pipe with the driver side studs on the exhaust manifold and the center section of the X pipe and hand tighten the two factory nuts and use two of the supplied 3/8 bolts/nuts and washers to attach it to the center section.
8. Using a floor jack raise the center of the X pipe up close to the body of the car.
9. Using the remaining hardware enclosed bolt the factory cat back up to the X-pipe.
10. Tighten the front factory nuts on the X-pipe, then the two nuts/bolts holding the short arm of the X pipe to the main body.
11. Now tighten the rear nuts/bolts and remove the jack.
12. Re-install the O2 sensors on the car.

***Note:** When installing an off-road X pipe it will set off the (MIL) Malfunction Indicator Lamp aka (SES) light on your dash. It is not recognizing the rear cats any longer. This will not affect performance in any way however the light can be annoying so to eliminate it you can purchase MIL Eliminators (part # 8010), which will turn the light off. These install between the factory plugs on the rear O2 sensors, the fronts do not require anything.

****Note:** 2004 Mustangs will require a pair of O2 harness extensions for the front O2 sensors in order to use this X-pipe.

13. Tie strap any wires that are close to the exhaust away.
14. Lower the car back to the ground.

Disclaimer: This aftermarket Off Road X pipe is intended for off-road use only and is not intended for use on public streets.