



79-04 Full Length Subframe Connector Instructions

- Jack up the car and support it with jackstands under the rear axle and under the front A arm spring cups so that the car is stable but also all the weight is on the wheels like it would be if it was on the ground.



Line up the rear torque box reinforcements, there is a left and right. As seen above prep the surface for welding by removing all paint with either sand paper or 3m sanding wheel. Hold reinforcement in place and weld along the edges.



Next bolt the seat mount reinforcements in place. They are labeled P and D for passenger and driver on each brace.



Line up the subframe connector to the frame rails and mark off the welding points around the plates. Clean off any paint along those points for a good weld. Place the subframe back into place and support with floor jack so it's good and tight and weld into place. Using C clamps to keep it aligned to the front and rear may be necessary.



Weld the subframe connector in along each tab, at the connecting points for the seat mount brace, rear torque box and along the inside of the front of the subframe connector where it contacts the factory subframe. ****Be sure to stay away from any fuel or brake lines when welding****

- Upon finishing go back and paint over the spots you welded or bare metal left exposed to prevent any rusting.

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