UPR A/C Face Gauge Installation

**Tools:**
- T-20 Torx head bit
- Ford radio removal tool

**Parts:**
- (1) A/C Face panel
- (1) Inverter (applied to reverse and el glow gauges only)

**Directions:**

1. Remove the radio/CD player or both using the Ford radio removal tool.
2. Disconnect the electrical plugs from the back side of the units carefully as to not break the plastic plugs.
3. Remove the two torx head screws found along the front edge of the plastic trim panel down where the radio was.
4. Next remove the one torx head screw found where the radio was located. It is set back pretty far.
5. Now you can pull the plastic trim panel away from the dash but be sure to put even pressure on it along all edges so you do not break it.
6. Next remove you’re a/c knobs, they will pull right off.
7. Install the gauge panel on top of the factory gauges.
   a. If you have an El Glow or Reverse glow gauge you would now install the inverter by running the power to a switched power source that turns on with your headlights and grounding the black wire.
   b. Then the gauge panel is plugged into the inverter.
   c. Or if you already have El glow or Reverse glow gauges your current inverter should have additional plugs that will plug into the A/C gauge so they both work on the same inverter.
8. Reinstall the A/C knobs lining them up properly.
9. Next press the trim panel back in place carefully.
10. Reinstall the three torx head screws to hold the plastic panel in place.
11. Plug the radio back in and reinstall.

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