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### **Part #RB-2 Rack And Pinion Bushing Installation Instructions For 1979- Up Mustang/Capri**

1. The rack and pinion assembly does not have to be removed for installation of this kit. Remove the two bolts that hold the rack to the frame.
2. Shifting your attention to the steering coupler, remove the bolt and pull the steering shaft out of the coupler.
3. On 1979 to 1985 vehicles, slide the rack bushing inner steel sleeve out of the rack and remove the old rubber bushing. **Save the sleeve.** On 1986 and later vehicles, simply remove the old rubber bushings.
4. Clean any dirt, rust and/or corrosion from the holes in the rack. On 1979-1985 vehicles, clean up the steel sleeves that you saved.
5. For 1979-1985 applications, you will find that two different bushings are supplied in our kit. The half bushing with the recess is to be pushed into the hole in the rack so that the recess faces the frame of the car. (See figure 1) Tap the other half (without the recess) into the other side of the rack hole. On 1986 and later vehicles, simply slip the bushings into the rack.
6. On 1979-85 vehicles only, tap the original steel sleeve into the new rack bushing so that the lip on the sleeve indexes with the recess in the bushing.
7. Install the rack back on the frame and reconnect the steering coupler. Torque the bolts down to factory specifications.