



655 South Lincoln Ave San Bernardino Ca. 92408  
Toll Free 877-470-2975 Fax 909-890-0703  
www.globalwest.net

## 1964-66 Mustang Export Brace (4 bar unit)

### Part # TS-46 tubular export brace only fits 1964-66 Mustangs.

The following parts are supplied:

- One export brace
- (4) –3/8 Flange lock bolts
- (4) – 3/8 Flange nuts

Installation will require minor grinding on both shock towers. The side mount must be removed that bolts the stock steel firewall support to the tower. This will facilitate a clean installation.

1. Remove the stock stamped steel supports from the firewall to the tower.
2. Take a small die grinder and grind the spot welds off the shock tower to support tabs. Buff the spot welds off and blend into the tower. Prep the area for a little touch up paint and paint the shock tower.
3. Remove the two bolts that hold the shock to the shock mount.
4. Unbolt the stock shock mount from the tower by removing the three nuts. Lift the mount off the tower. Remove both sides. You may have to remove the air cleaner at this time. It will make it easier to install the export brace. Note: The picture above shows installation of a Global West coilover top mount being used rather than a standard shock mount. The export brace will work for both.
5. Install the new export brace by sliding the firewall portion of the brace under the lip on the firewall.
6. Lower the shock tower side of the brace down onto the three studs in the shock tower. You may have to shift the studs around slightly. Place a couple of nuts on just to hold the brace in position.
7. Install using the new hardware supplied in your kit the 4 shock tower bolts with washers. Tighten down the bolts just enough to hold the brace.
8. Go back to the towers, remove the nuts holding the export brace and install the shock mount on top of the brace.
9. Install the nuts and tighten down the shock mounts with the brace underneath.
10. Tighten down the 4 bolts at the firewall.
11. Install the shock bolts and tighten down.
12. Reinstall the air cleaner if removed.

