


9	2	HM6239	7/16" x 2 1/2" QUICK RELEASE PIN w/ LANYARD	1	1	SEYL-LW	LEFT UPRIGHT
10	2	HS1233	#10-16 x 5/16" THREAD FORM SCREW, SS	2	1	SEYL-RW	RIGHT UPRIGHT
11	4	HN1230	3/8"-16 NYLON JAM NUT, SS	3	2	SEYL-A	BASE FRAME
12	4	HS5163	3/8"-16 x 2 3/4" BUTTON HD HEX SCREW, SS	4	2	SEYL-FA2	BACKSTAY EXTENSION TUBE
13	10	HM4104	NET STAKE 1/4" x 9"	5	2	SEYL-EA2	REAR BACKSTAY
14	1	NW0047	3/4" WIDE WHITE ONE WRAP x 4 YD	6	1	SEYL-D	MIDDLE CROSSBAR
15	8	RR5023	1 1/2" x 24" INDOOR ANTI-SKID PADS	7	2	SEYL-C	END CROSSBAR
16	1	SEYL-24NHP	NET (NOT INCLUDED)	8	8	HM5051	SNAP BUTTON
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION

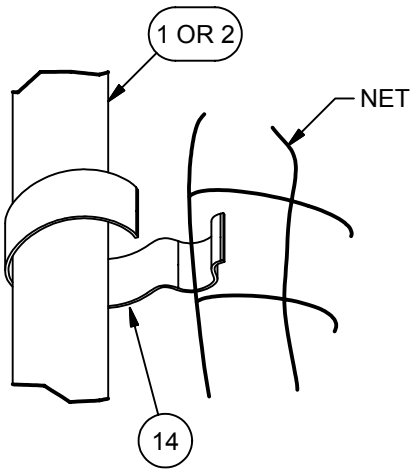


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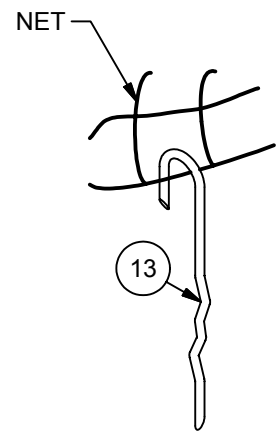
MODEL NUMBER: SEYL-824      CHECKED BY: WVB

PRODUCT NAME: QUICK SET-UP SOCCER GOAL

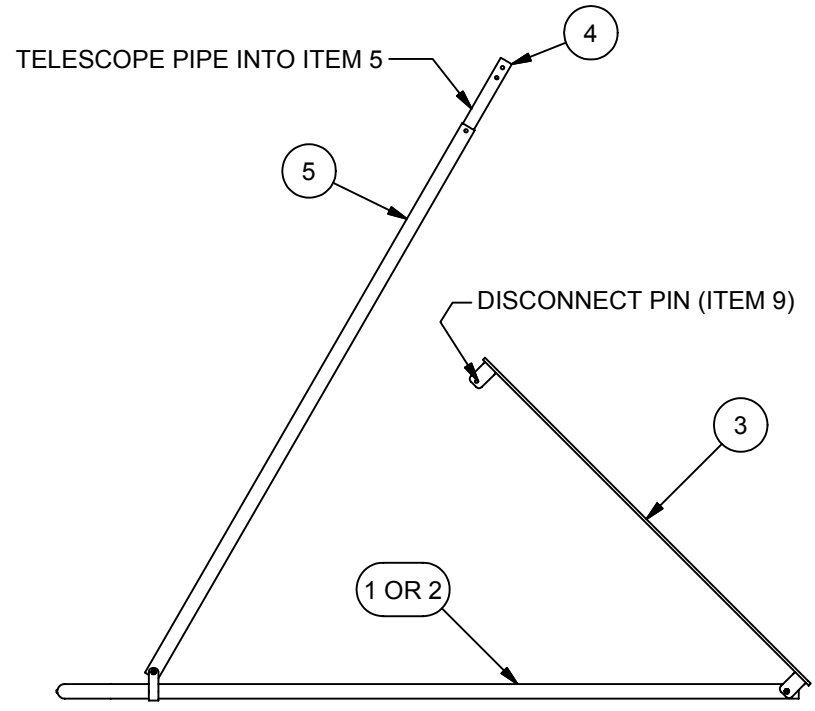
DATE: 7/7/2009      PAGE: 1 OF 2      DRAWN BY: Moune T.



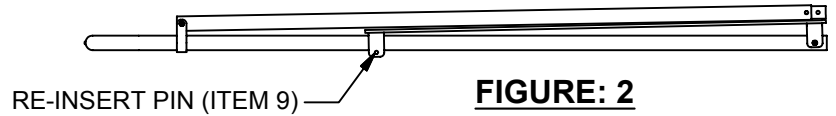
**DETAIL F**  
(TYP NET ATTACHMENT)



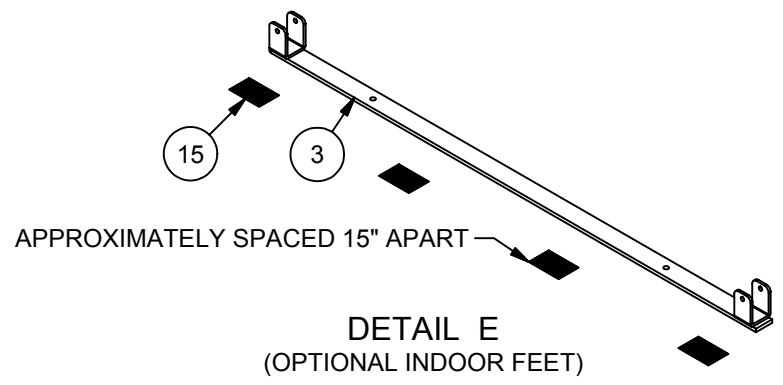
**DETAIL G**




**FIGURE 1**



**FIGURE 2**



**DETAIL E**  
(OPTIONAL INDOOR FEET)

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**JAYPRO SPORTS**  
SEYL-824, QUICK SET-UP SOCCER GOAL

**IMPORTANT NOTICE:**

- 1) BEFORE EACH USE CHECK EQUIPMENT FOR PROPER CONNECTING HARDWARE AND STRUCTURAL INTEGRITY. REPLACE DAMAGED OR MISSING HARDWARE IMMEDIATELY.
- 2) SECURELY ANCHOR (USING GROUND STAKES OR SAND BAGS) MOVEABLE SOCCER GOALS AT ALL TIMES (ANCHORS PURCHASED SEPARATELY).
- 3) **NEVER** ALLOW ANYONE TO CLIMB ON THE NET OR GOAL FRAME.
- 4) USE OF THIS EQUIPMENT OTHER THAN INTENDED, MAY BE HAZARDOUS.
- 5) ALTERATION OR MODIFICATION OF THIS EQUIPMENT MAY BE HAZARDOUS AND RESULT IN INJURY. FOR REPAIR OR REPLACEMENT, CONTACT YOUR DEALER OR JAYPRO SPORTS.

ASSEMBLY INSTRUCTIONS

**TOOLS REQUIRED:**

- (1) 9/16" Socket or Box Wrench
  - (1) 7/32 Allen Wrench
  - (1) Phillips Head Screwdriver
- 
- (1) Unpack all parts and check against parts list to ensure that all have been included.
  - (2) Inspect all parts for damage. Report any damages to the trucking company.
  - (3) Identify all frame components and lay them out on a flat dry surface. The goal should be assembled face down.
  - (4) Assemble the top crossbar (items 6 and 7) as shown in (Detail D). Locate corner of net and weave crossbar through leading edge (note: there is no specific top or bottom to net as net is symmetric).
  - (5) Attach both left and right uprights (items 1 and 2) to each end of crossbar.
  - (6) Attach the lanyard plate of Quick Release Pin (item 9) to the back end of each base frame (item 3), using the thread forming screws supplied (item 10). (Note: use predrilled hole located in front of U-bracket - see Detail C)
  - (7) Attach the front end of base frame (item 3) to base of upright using hardware shown in Detail B. (Note: front end of base frame has rounded corners). For best results lay base frame overtop of upright.

For indoor use, apply adhesive backed rubber anti-skid pads to underside of base frame – using scissors, cut pads in 3" lengths - four per side, equally spaced. (See Detail E)

- (8) Attach rear backstay (item 5) to upright using hardware shown in Detail A.
- (9) Insert one backstay extension tube (item 4) into each rear backstay. (Note: insert end with single hole and snap pin, see Detail C).
- (10) Lift rear backstay and raise base frame into vertical position. Assemble rear backstay into base frame by inserting quick release pin. (See Detail C)
- (11) Stand goal upright using at least two people.
- (12) Pull the net from each end to stretch over top crossbar. Drape net over both backstays. Secure front edge of net to upright using 9" lengths of velcro net tie. Secure net to backstay using 9" lengths of velcro net ties. (See Detail F)
- (13) Anchor base of net using ground stakes provided. (See Detail G)

### STORAGE INSTRUCTIONS

(SEYL-24GCB, Storage Bag provided separately)

- (1) Using no less than two people, lower the goal face down onto the ground. Remove quick release pin (item 9) and lower the base frame onto the upright pipe. Re-insert the quick release pin (item 9) back into its original position.
- (2) Telescope the backstay extension tube (item 4) into the rear backstay (item 5). The rear backstay will fold onto the base frame.
- (3) Disassemble both uprights from the crossbar.
- (4) Remove net from the crossbar and disassemble the crossbar.