Desk/Credenza Shell Assembly Instructions

Applies to:

List of Hardware:

<table>
<thead>
<tr>
<th>Part</th>
<th>Part</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wood Dowel</td>
<td>Cap</td>
</tr>
<tr>
<td>Cam Pin</td>
<td>Leveling Glide</td>
</tr>
<tr>
<td>Cam Lock</td>
<td>Grommet</td>
</tr>
</tbody>
</table>

1.) Assemble on carpet or cardboard to protect parts during assembly. Assembly will require 2 people for safety.

2.) Locate left & right side panels. Screw in the leveling glides by hand. Then, insert wood dowels & cam pins. The wood dowels fit into the slightly larger holes, compared to the cam pin holes.

3.) Locate front panel and insert all cam locks on the left & right sides. Then, align one of the side panels and connect the panel by inserting the cam pins into the cam locks and the dowels into the corresponding holes. (see diagram on next page). Twist the cam locks with a Phillips Screwdriver to secure.

4.) Next, insert all cam pins, dowels and cam locks on the top edges of the side panels and front panels. Locate the desktop and with a helper, carefully set the desktop on top of the assembly shown above. Twist cam locks to secure the connection.

5.) Your last step is to insert the grommet(s) provided into the desktop. Cover the cam locks with the caps provided.

Special Note:
Location & number of cam pin, cam lock and dowel holes may vary.

Questions? Please call 1-800-443-5117.
Customer Service available 8:30 - 5:00 Central Time, Monday - Friday
Reversible Bridge Assembly Instructions

Applies to:
BK/CH/FL/MJ/ML/WH2070

List of Hardware:

<table>
<thead>
<tr>
<th>Part</th>
<th>Part</th>
<th>Part</th>
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</thead>
<tbody>
<tr>
<td>Wood Dowel</td>
<td>Shallow Cover</td>
<td>Worksurface Bracket</td>
</tr>
<tr>
<td>Cam Pin</td>
<td>Deep Cover</td>
<td>Side Panel Brackets (2)</td>
</tr>
<tr>
<td>Cam Lock</td>
<td>Grommet</td>
<td>M6 Screw</td>
</tr>
<tr>
<td>Wood Screw</td>
<td>Leveling Glide</td>
<td></td>
</tr>
</tbody>
</table>

Tools Needed:
-Phillips Screwdriver
-Power Screwdriver
-A Helper

1.) Assemble on carpet or cardboard to protect parts during assembly. Assembly will require 2 people for safety.

2.) Insert all wood dowels, cam pins and cam locks on the Desktop and Side Panel. Then, connect the two panels together by lining up the holes with the dowels & pins. Insert cam pins into holes that align with cam locks. Twist cam locks with a Phillips Screwdriver to secure the connection.

3.) The next step is to attach the bridge between your desks. Locate the 2 Worksurface brackets (they may already be attached on the ends of the Desktop. If not, use the M6 Machine Screws to attach, centered over the edges of the Desktop like shown in drawing.)

4.) Determine if the bridge will go on the left or right side of your desk. With a helper, have one person hold the bridge steady while the other person attaches the Worksurface Brackets to the undersides of the front desk & back credenza.

5.) Once installed & leveled, use the wood screws to install the offset side panel brackets. This will further secure the side panel, but is an optional step. A power screwdriver is helpful.

6.) Lastly, insert the grommet into the desktop and use the caps provided to cover the cam locks.

Questions? Please call 1-800-443-5117.
Customer Service available 8:30 - 5:00 Central Time, Monday - Friday

Special Note:
Location & number of cam pin, cam lock and dowel holes may vary.
66”W & 71”W White Risers
Assembly Instructions

Applies to:
WH2090, WH2095

List of Hardware:

<table>
<thead>
<tr>
<th>Part</th>
<th>Part</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wood Dowel</td>
<td>Cover</td>
</tr>
<tr>
<td>Cam Pin</td>
<td>Cam Lock</td>
</tr>
</tbody>
</table>

1.) Assemble on carpet or cardboard to protect parts during assembly.

2.) First attach the Front Panel to one of the Side Panels using the cam lock/pin hardware provided. DO NOT FULLY TIGHTEN THE CONNECTION! Leave yourself wiggle room for the coming steps.

3.) Repeat process for the other Side Panel.

4.) Next, insert any/all wooden dowels, cam locks and pins into the Front Panel and Side Panels to connect the CounterTop. Set Countertop on top of the assembly, over the pins & dowels.

5.) Once all parts are connected, tighten down all of the cam locks.

6.) With a helper, carefully lift the assembled Riser onto your desk. Remove the backing of the double sided tape at the bottom of the Side Panels and carefully place the riser down. After 24 hours, the tape will have a firm hold and the riser cannot be removed or budged.

7.) Cover any cam locks with white cam lock cover stickers.

Questions? Please call 1-800-443-5117.
Customer Service available 8:30 - 5:00 Central Time, Monday - Friday
4-Door Hutch Assembly Instructions

Applies to:
BK/CH/FL/MJ/ML/WH2044
MJ2025-CHL

Questions? Please call 1-800-443-5117.
Customer Service available 8:30 - 5:00 Central Time, Monday - Friday

List of Hardware:

<table>
<thead>
<tr>
<th>Part</th>
<th>Part</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wood Dowel</td>
<td>Cam Lock Cap</td>
<td>4</td>
</tr>
<tr>
<td>Cam Pin</td>
<td>Inside Door Hinge</td>
<td>8</td>
</tr>
<tr>
<td>Cam Lock</td>
<td>Grommet</td>
<td></td>
</tr>
<tr>
<td>Hinge Plate</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Figure A

Outside Door Hinges have a 'bump'

Inside Door Hinges are flat

Tools Needed:
-Phillips Screwdriver
-A Helper

Special Note:

Location & number of cam pin, cam lock and dowel holes may vary.

Step 1

Step 2

Step 3

Figure B

Step 4

Step 5

4.) Your next step is to attach the hutch doors. See Figure "B" which identifies the Outside Doors and Inside Doors. There are different hinges that connect the inside & outside hinges. See Figure "A" to help identify. Attach two hinges per door. Use the hinges with the 'bump' on the Outside Left & Right Doors and the flat hinges on the Inside Left & Right Doors. The holes are pilotted. Use the screws provided. Once the hinges are attached, slide the hinges over the Hinge Brackets, fitting the screw head of the Hinge Bracket in the slot of the Hinge. Once fitted, slightly tighten the set screw. Now, set your hutch on your desk. Use the double-sided tape to securely adhere to desktop.

5.) Next, it is time to adjust the doors so that they properly align. Using your screwdriver, turn the Set Screw on the hinge to adjust the depth and the screws on the hinge plate to move the door up/down.

6.) Last step is to install Cam Lock Caps and Grommet cover.

Video on Hinge Door Adjustment available at link: http://www.modernofficefurniture.com/office-furniture-assembly-instructions.html

"How to Adjust Hinges on 4-Door Hutch"