Adjustable Height Desk Shell Series
Assembly Instructions

Desk Shells with A-6-Silver Electric Lift

Assemble Electric Lift Frame First!

Tools Needed:
Phillips Screwdriver
Power Screwdriver
2 people

1. The width of your electric lift table base is determined by positioning of the sliding horizontal support bars (Long tubes). To adjust, lie the supports on your work surface with the mounting brackets downward and the eight set screws facing upward. By loosening these set screws the horizontal supports can be slid to any width desired within the limitations of the motor wire length. Tightening the set screws will lock the bars into position.

***** When on the final step of connecting the table base to your work surface, you will want to loosen these ***** set screws again to fine tune the base to the desired width appropriate for your particular work surface.

2. Connect the legs to the Long tube supports using eight of the M8x10 screws for each leg. Next, connect the Horizontal tube supports to the Legs also using the M8x10 screws as shown in the diagram.

3. Connect the Feet to the Legs using four M8x24 screws each.

4. Turn the table base upright for connection of the Control holder. Connect the Control holder with four M6x10 screws. The Control box will then slide into the Control holder.

5. Connect one each Motor wire between each motor and into the Control box. Now connect the Handset to the outlet on the control box labeled "control".

Plug in all of the cables.

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Desk Shell Assembly Instructions

Desk Hardware List:

<table>
<thead>
<tr>
<th>Wood Dowel</th>
<th>Cap</th>
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<tbody>
<tr>
<td>Cam Pin/Lock Set</td>
<td>Leveling Glide</td>
</tr>
<tr>
<td>Wood Screw</td>
<td>Grommet</td>
</tr>
</tbody>
</table>

1.) Assemble your desk shell once your electric lift base is assembled.

2.) Your desk shell can be used as a standard fixed height desk, or, in this case for your Adjustable Height Desk Shell. Begin by locating the left and right desk side panels and inserting the leveling glides. Then, connect the left and right desk side panels to the desk front panel with the wood dowels, cam locks and cam pins as shown. Now position these three connected pieces in your office where you intend to use the desk.

3.) Set the Electric Lift Table Base within the desk shell with the rear edge of the base feet pushed all of the way back until they meet with the desk shell back panel. Slide the frame apart as far as it will go within the Desk Shell so that the exterior of the base feet touch the side panels. Tighten the width adjustable bolts on the underside of the Electric Lift Table Base.

4.) Connect your power cord and adjust the Electric Lift Table Base up to the height of the desk side panels.

5.) Set the desk worksurface on top of the Electric Lift Table Base and Desk Shell. Do not attach any of the cam pins or dowels to either the underside of the desk worksurface or desk side panels. Make sure the top is aligned evenly with the side panels of the Desk Shell base.

6.) Have a helper hold the desk top in position while from the underside of the Electric Lift Table Base attach the Base to the underside of the desk worksurface with the self-threading wood screws provided. DISREGARD ANY THREADED INSERTS. THOSE DO NOT APPLY FOR HEIGHT ADJUSTABLE DESKS. YOU ARE MAKING YOUR OWN HOLES WITH THE WOOD SCREWS PROVIDED.

7.) Attach your handset to the front underside of the desk worksurface with the two screws provided in position as desired.

8.) Test out the Electric Lift Table Base and set memories as desired. The electric lift mechanism has a safety stop to stop the unit from lowering when it hits an obstruction such as the desk side panels.

Questions? Please call 1-800-443-5117.
Customer Service available 8:30 - 5:00 Central Time, Monday - Friday
Handset Usage Instructions

First memory position. Press and hold the key for 5 seconds for memory 1.

Display screen. Shows current height. Ranges from 620-1170mm (24.4" - 50")

Lowering button. Push and hold to desk/table.

Raising button. Push and hold to raise desk/table.

The height will automatically go to 720mm (28.3”). Touch the key and release.

Second memory position. Press and hold the key for 5 seconds for memory 2.

Mode of Operation
1. Lightly touch up/down button and hold the key to raise and lower the desk height.
2. Press HOME button and quickly release to move the base height (without work surface) to a normal desk height of 28.3”.
3. To set M1 and M2 height memories press and hold key in for 5 seconds. Once set in memory, quickly press M1 or M2 to achieve programmed in height.
4. After 30 seconds of not touching the keypad, display screen lights will turn off.
5. To start keypad push either up or down to light up.
Reversible Bridge w/support leg for Electric Lift U-Workstation
Assembly Instructions

Special Note:
Location & number of cam pin, cam lock and dowel holes may vary.

Dispose of this panel
Use this panel instead

Step 4

Step 5

Step 6 & 7

List of Hardware:

<table>
<thead>
<tr>
<th>Part</th>
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<th>Part</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wood Dowel</td>
<td>Shallow Cover</td>
<td>Worksurface</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Bracket</td>
</tr>
<tr>
<td>Cam Pin</td>
<td>Deep Cover</td>
<td>Side Panel</td>
</tr>
<tr>
<td></td>
<td>Grommet</td>
<td>Brackets (2)</td>
</tr>
<tr>
<td>Cam Lock</td>
<td>M6 Screw</td>
<td></td>
</tr>
<tr>
<td>Wood Screw</td>
<td>L-Bracket</td>
<td>Leveling Glide</td>
</tr>
</tbody>
</table>

1.) Assemble on carpet or cardboard to protect parts during assembly. Assembly will require 2 people for safety.

2.) Determine if bridge will Left or Right handed. Locate Side Panel, End Panel and Half Size End Table. Dispose of larger End Panel, as that will not use this in this set up. Instead, you will use the Half Size End Panel for more leg room.

3.) Insert all Leveling Glides on Side Panel and Half Size End Panel.

4.) Attach Desktop to Side Panel using the cam pins/locks sets and dowels provided. Use your screwdriver to twist the cam locks to connect to the pins.

5.) Attach the Half Size End Panel using the L-Brackets & wood screws. Panel will attach UNDER the desktop surface.

6.) Now it’s time to attach the return to your desk. Locate the large flat bracket and M6 machine screws (it may be attached to the desktop already. If not, center the bracket over the edge and install 4 of the screws). With a helper, have one person hold the return desk stable while the other screws the machine screws into the back desk of the workstation, the side that is not height adjustable.

7.) Once installed & leveled, use the wood screws to install the offset side panel brackets onto the Side Panel onto the Side Panels of the back desk. This is an optional step, but will further secure the bridge.

8.) Lastly, insert the grommet into the desktop and use the caps provided to cover the cam locks.

Questions? Please call 1-800-443-5117.
Customer Service available 8:30 - 5:00 Central Time, Monday - Friday
Box/Box/File Desk Pedestal Assembly Instructions

Applies towards:
BK/CH/FL/MJ/ML/WH2066

List of Hardware:

<table>
<thead>
<tr>
<th>Part</th>
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</tr>
</thead>
<tbody>
<tr>
<td>4 Large Bolts</td>
<td>3 Drawer Pulls with screws</td>
</tr>
<tr>
<td>1 set of keys</td>
<td>4 Leveling Glides</td>
</tr>
</tbody>
</table>

1.) Install 4 leveling glides.

2.) Use the screws to attach drawer pulls.

3.) To install under desk, remove the top box drawer (or top two box drawers) by locating the black tabs inside of the left & right drawer slides. Push down on one and push up on the other. This will release the drawer from the slides. Use 4 large bolts to connect to threaded holes on underside of desk. Once done, simply insert drawers back into the slides. They will snap in place.

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