



Heavyweight Airport Beam Seating Assembly Instructions

Assembly Guide applies towards Single Seaters, 2-Seaters, 3-Seaters, 4-Seaters and 5-Seaters.

Part Number	Description	Single Seater	2-Seater	3-Seater	4-Seater	5-Seater
1	Outside Armrest	2	2	2	2	2
2	Beam	1	1	1	1	1
3	Leg	2	2	2	2	3
4	M10 4-5/16" Long Bolt	4	4	4	4	6
5	Foot	4	4	4	4	6
6	Seat/Back	1	2	3	4	5
7	Seat/Back C-Bracket	2	4	6	8	10
8	M8 x 1/2" Long Bolt	8	16	24	32	40
9	M8 x 3/4" Long Bolt	4	8	12	16	20
Included:	Large Allen Wrench x 1					
	Small Allen Wrench x 1					

- 1.) Start by attaching the #5 Feet to the #3 Legs.
- 2.) Next, attach the #2 Beam to the #1 Armrests and #3 Legs with the #4 Bolts. Attach on Left & Right Sides.
- 3.) Once beam is attached, mount the #7 C-Shaped Seat Brackets with #9 Bolts.
- 4.) Attach the #6 Seat/Backs to the #7 C-Shaped Brackets with #8 Bolts.

How to Install Arm/End Frame

