ASSEMBLY INSTRUCTIONS

5213 Left Pedestal Executive Desk
(for L or U desks with Right Return/Bridge)
Assemble on a smooth, carpeted floor to prevent scratches or damage. Assembly will require 2 people for safety.

Step 1:
Screw in leveling glides on bottom of pedestal, modesty panel and L-shaped side support panel. Arrange as shown in drawing. Then attach modesty panel to pedestal and support with cam locks as shown.

Use a Phillips screwdriver to twist the cam locks

*Special Note: Some of the pre-drilled holes may be covered by the veneer. Feel for holes with your finger and use a pencil or screwdriver to poke through the veneer to access the hole.

Step 2:
Place 6 L-Shaped Brackets where notched, as shown below (facing inside of drawer pedestal). Using the Black 1/2" Screws, screw down into the pedestal as shown. Using Silver 1/2" Screws, screw into the side of the drawer pedestal and side support as shown. Then insert all wooden dowels.

Step 3:
Carefully place desktop using the dowels as guides. Now, use the 16, 1" Silver Screws to screw up through the bracket into the desk top.
Step 4:
Remove top box drawer of the pedestal squeezing brackets on both slides. Each pedestal has two wooden top bars. Use the 8, 1 1/4" Silver Screws and screw up into/through the bar and into desk top. Use 2 screws for front and back bar, totaling 4 per pedestal.

Step 5 (for executive desks only):
Center the Center Drawer underneath the desktop and attach using 12, 1/2" Silver Screws.

Step 6
Attach all drawer pulls with the drop handles and screws provided.

Questions? Call Modern Office customer service at 800-443-5117, Mon-Fri, 8:30-5PM Central Time.
Right Return Desk
5216

ASSEMBLY INSTRUCTIONS

PARTS LIST

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Assemble on a smooth, carpeted floor to prevent scratches or damage. Assembly will require 2 people for safety.

Step 1:
Screw in leveling glides on bottom of pedestal and side panel. L-shaped side support panel. Arrange as shown in drawing. Then attach modesty panel to pedestal and support with cam locks as shown.

Use a Phillips screwdriver to twist the cam locks

Step 2:
Place 4 L-Shaped Brackets where notched, as shown below (facing inside of drawer pedestal). Using the Black 1/2" Screws, screw down into the pedestal as shown. Using Silver 1/2" Screws, screw into the side of the drawer pedestal and side support as shown. Then insert all wooden dowels.

Step 3:
Carefully place desktop using the dowels as guides. Now, use the 16, 1" Silver Screws to screw up through the bracket into the desk top.
Step 4:
Remove top box drawer of the pedestal squeezing brackets on both sides. Each pedestal has two wooden top bars. Use the 8, 1 1/4" Silver Screws and screw up into/through the bar and into desk top. Use 2 screws for front and back bar, totaling 4 per pedestal.

Step 5: Install flat bracket, centered over seam between executive desk and return desk, on the UNDERSIDE of the desk surfaces. Use the wood screws provided.

Step 6
Attach all drawer pulls with the drop handles and screws provided. Cover any cam locks with the caps.

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