Tools Needed
-A helper
-5 mm Allen Wrench (provided)
-Rubber Mallet
-Power Drill or Screwdriver
-WD40 or similar lubricant

Hardware Included:
-8 Flat Brackets
-6 Tension Knobs
-16, M6 Screws
-72 Wood Screws
-5mm Allen Wrench
**Add-on Workstation Kit (if purchased)**

**Parts**
- 2 Center Legs
- 2 Cableway Braces
- 1 Connecting Post
- 1 Shared Trough
- 2 Hanging Brackets for Shared Trough
- 2 Desktops
- 2 Short Acrylic Panel w/Mounting Brackets
- 1 Long Acrylic Panel w/Mounting Brackets
- 6 Panel Clips

**Hardware Included:**
- 4 Flat Brackets
- 2 Tension Knobs
- 8, M6 Screws
- 36 Wood Screws
- 5mm Allen Wrench

**Step 1**
Locate your first set of end frames, one connecting post and two tension knobs. The connecting post will have holes drilled on two sides of the square tube. Make sure these holes line up with the holes on the end frames. Insert the connecting post into the end frames. If post does not slide by hand, try a few squirts of WD40 and tap the frames with a rubber mallet until the post slides in. Position the connecting post as shown in the diagram below. Once the holes are aligned, screw in two tension knobs.

![Diagram of Step 1](image)

**Step 2**
Locate the 2 Center Legs, one connecting post and two tension knobs. Repeat the same steps as described above for the Center Legs and attach connecting post in same way.

![Diagram of Step 2](image)
Step 3
Locate two cableway braces. Remove all tension knobs on the braces. The cableway braces fit into the end frames by hand, by inserting the tabs into the slots on the end frames. With two people, have one person hold the end frame upright while the other inserts the cableway braces. Then, using a rubber mallet, tap down on the cableway braces to lock into the frame.

Step 4
Now, repeat the same process with the center legs. Connect the other sides of the cableway braces to the center legs in the same manner. Once done, your desk frame will look like this:

Step 5
For the next step you will need four flat brackets, eight M6 screws and the Allen Wrench provided. Connect the flat brackets to the tops of the cableway braces with two screws each:

Step 6
The workstation frames are adjustable to fit a variety of desk top sizes. The cableway braces slide in and out so you can adjust the workstation width to your specific desktop size.

First, you’ll need to determine how wide the frame needs to be. Find your desktop size on the chart below:

<table>
<thead>
<tr>
<th>Desktop Size</th>
<th>A</th>
</tr>
</thead>
<tbody>
<tr>
<td>66” x 26”</td>
<td>66”</td>
</tr>
<tr>
<td>72” x 28”</td>
<td>71”</td>
</tr>
</tbody>
</table>

“A” is from the outside edge of the end frame leg to the edge of the desktop bracket on the Center Leg.

Then, with one person on each side of the frame, push/pull the frame until the frame is to your specified A measurement. Then, screw in all of the tension knobs on the braces and fully tighten.
Step 7

If you purchased add-on workstation kits with your order, assemble your next set of Center Legs with one connecting post and two tension knobs, just like shown in Step 2. Then repeat Steps 3-6 to connect Cableway Braces, Flat Brackets and adjust the width of the workstations. Repeat all of these instructions for each add-on workstation kit purchased.

If you did not purchase an add-on workstation, locate your last set of End Frames and assemble as shown in Step 1. Then repeat Steps 3-6 to connect Cableway Braces, Flat Brackets and adjust the width of the workstations.

Assembled 4-Person Workstation Frame

Step 8

Once your entire frame is completely assembled, your next step will be to attach the desktops and panels. Locate your desktops, short acrylic panels, long acrylic panels, panel clips and bag of wood screws.

First, set your first desktop down on the frame and position. DO NOT ATTACH DESKTOP TO FRAME WITH WOOD SCREW YET! LEAVING THE DESKTOPS UNATTACHED WILL ALLOW FOR WIGGLE ROOM WHEN ATTACHING CLIPS AND MAKES IT EASIER TO ADJUST POSITIONING OF DESKTOPS ON FRAME.

* Position all desktop edges to be flush with edges of metal frame.*

Next, find four panel clips and attach two on the long side and two on the center, short side of the desktop, like show in the drawing below. Only partially screw in the leveling screw, enough to where the clip is holding onto the desk edge well. Use Allen Wrench provided.

Then, set a second desktop on the frame, center and attach the clips. AGAIN, DO NOT SCREW IN DESKTOPS TO FRAME YET!

Repeat this process for the remaining desktops.
Step 9
Make any final adjustments to the positioning of the desktops and clips, if needed. Your next step will be to attach the desktops to the frame.

Each desktop will need a total of 16 wood screws (4 for each corner of each desktop) to attach to the metal frame. Using a power drill and a helper to help hold down the desktop, drill in screws from the underside of the welded desktop brackets, up into the desktop.

Repeat until all desktops are attached.

Step 10:
Next, insert all panels into the brackets. Use the Allen Wrench to adjust the clip as needed to get panel into upright position, then fully tighten all of the clips.

Final View of all panels installed:

Step 11 - Optional
Shared Cable Troughs are optional. They allow cords to be routed from the grommets in the desktop, under the desk into a shared trough.

Clip the Hanging Brackets onto the Shared Cable Troughs by hand. They snap into the slots on the sides of the trough.

Using two wood screws per bracket, attach Shared Cable Trough by centering the trough on the seams of the desktops, under the desk.

View from underside of desk:

Cut away view:

Center & mount the Shared Cable troughs under the desktops like shown

Need help?
Customer Service is available
8:30-5:30 CT, Mon-Fri
Toll Free: 800-443-5117