Desk/Credenza Shell

MJ/FL/ML/WH
2001/2002/2043/2089/3624/7124

ASSEMBLY INSTRUCTIONS

PARTS LIST

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<td>Wood Dowel</td>
<td>Cap</td>
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<tr>
<td>Cam Pin</td>
<td>Leveling Glide</td>
</tr>
<tr>
<td>Cam Lock</td>
<td>Grommet</td>
</tr>
<tr>
<td>Screw</td>
<td>L-Bracket</td>
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</table>
1.) Assemble on a smooth, carpeted floor to prevent scratches or damage. Assembly will require 2 people for safety.

2.) Screw 2 leveling glides in completely on both side panels. When completed, the glides can be adjusted outward to level the desk on uneven floors.

3.) Next, take out the front panel and position with side panels like shown on page 3.

4.) Insert wood dowels into large holes and cam pins into smaller holes. Align the panels together and attach using a Phillips Screwdriver to twist the cam locks to secure.

(Number of holes in diagram may vary from actual desk)
5.) Lower Desktop onto front and side panels, making sure to align holes. Twist any remaining cam locks to secure.

6.) L-brackets and screws are optional and can be placed anywhere underneath the desktop for additional strength. Screws are self-drilling.

7.) Install grommets. Note: Credenza Shells have only 1 grommet.

8.) Lastly, pop in any cam lock covers over the silver cam locks.

Further adjustment of the leveling glides may be needed if the desk is not level.
Reversible Desk Return
MJ/FL/ML/WH2045

ASSEMBLY INSTRUCTIONS

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<tr>
<td>Wood Dowel</td>
<td>Shallow Cover</td>
<td>Worksurface Bracket</td>
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<tr>
<td>Cam Pin</td>
<td>Deep Cover</td>
<td>Side Panel Brackets (2)</td>
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<tr>
<td>Cam Lock</td>
<td>Grommet</td>
<td>M6 Screw</td>
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<tr>
<td>Wood Screw</td>
<td>L-Bracket</td>
<td>Leveling Glide</td>
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Step 1:
Determine if return desk is to be Left or Right.

Step 2:
Attach Side Panel and Support Panel using dowels, cam locks and cam pins provided.

Step 3:
Using M6 Screws, attach flat bracket to edge of return as shown in the photo, centering it over the edge.

Step 4:
Using wood screws provided, attach both side panel offset brackets to the side panel as shown.

Step 5:
Screw in floor glides.

Step 6:
Carefully turn over return desk and attach to main desk using M6 screws, connecting other side of flat bracket to underside of main desk.

Step 7:
Insert grommet and covers. Shallow covers go over cams on side panel, deep covers go over cams on support panel, since those are more inset.
4-Door Hutch Assembly Instructions
MJ2025 - 48"W Hutch and MJ/FL/ML/WH2044 - 71" Hutch

1.) Hutch should be assembled upside down until the final step of attaching doors.

2.) Insert all cam pins and dowels into hutch top and side panels in preparation of assembly. Identify 8 sets of holes approximately 2" from front edge of panels. Do not insert cam pins in these holes as they will be left open for door hinge brackets. Insert all circular camlocks into camlock holes, with the arrow on face of camlock pointing towards the closest edge of the piece where it will attach to the cam pin.

3.) Assemble pieces in following order – do not tighten camlocks until all the pieces are in position. It may be necessary to have a helper hold pieces in place while assembling, or partially tightening some of the connections.
   A – Attach Left Side Panel to Top Surface
   B – Attach Middle Support to Top Surface
   C – Attach Middle Horizontal Shelf to Left Side Panel and Middle Support
   D – Attach Back Panel to Left Side Panel and Top Surface. Make sure all camlocks face the rear of the unit so they are not exposed on front of unit.
   E – Attach Right Side Panel to Top Surface, Horizontal Center Shelf and Back Panel. Do so by making connections to top surface first and then tipping side panel pins/dowels into Horizontal Center Shelf.

4.) Now tighten all connections until firmly in position.

5.) Turn unit over and attach to credenza or desk by peeling two-sided tape from underside and placing firmly in position where it will be used. HINT: It is easier to put the unit in place without the doors because the unit may shift while moving, causing the doors to get out of alignment and have to be realigned.

6.) Attach and only partially tighten the 8 "+" shaped hinge brackets to the interior panels of the hutch with the screws provided. Do not tighten these hinge pieces. Leave them loose so that when the hinges are attached there is some play in them so they can align more easily with the door hinges. This will also allow you to raise and lower the doors so they align evenly with the hutch top panel.
Hinges

7.) Attach hinges to doors. IMPORTANT: Set all eight hinges next to each other before attaching. Notice that there are 'short depth' hinges and 'long depth' hinges. Attach the long depth hinges to the outside doors and the short hinges to the two middle doors.

8.) Now tighten interior "+" hinge brackets at desired height so doors are at the same height. Adjust hinge screws to align doors. You will notice that adjusting the fore and aft screws of the hinge adjusts the angle of the doors as needed.
White Mobile Pedestal
WH2048

Install Instructions

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<tr>
<td>Casters &amp; Screws</td>
<td>Drawer Pulls &amp; Screws</td>
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<td>Keys</td>
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1.) Turn file upside to to attach the 4 casters. Each caster has 4 screws to attach the plate to the underside of the file.

2.) Next, attach the two drawer pulls using the 2 screws each, provided.
66" & 71" White Desktop Risers

WH2095 & WH2090
Assemble on a smooth, clean surface to prevent scratches.

1.) First, attach FRONT PANEL to one of the SIDE PANELS using the cam lock and cam pin sets provided. DO NOT YET FULLY TIGHTEN DOWN THE CAM LOCKS. That will be towards the end.

2.) Next, attach the other SIDE PANEL using same method.

3.) Now, insert any/all wooden dowels, cam locks and pins into the FRONT PANEL to attach the TOP COUNTER.

4.) Once all panels are connect, fully tighten all cam locks.

5.) Place in area of intended use and use covers to cover over the cam locks.

6.) Double Sided tape on bottom of side panels secures the riser to the desktop.