

Rectangular or Square Conference Table
with Post Legs



Assembly Instructions

Applies towards any laminate or solid wood table top combined with:

29"H Silver Round Post Legs, Black Square Post Legs or Industrial Steel Legs
41"H Silver Round Post Legs, Black Square Post Legs or Industrial Steel Legs
29"H Mobile Silver Round Legs or Industrial Steel Legs



List of Hardware:

Part	Part
 Machine Screws 4 Per Leg	 Caster (if mobile legs purchased) 1 Per Leg

Tools Needed:

- A Phillips Screwdriver
- A Helper

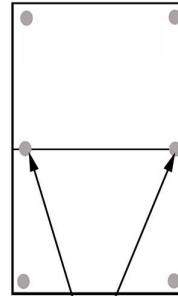
1.) Assemble on carpet or cardboard to protect parts during assembly. Assembly will require 2 people for safety.

2.) Locate all table tops and post legs for assembly. See the chart on the right, which shows how many legs are included with each size table.

With conference tables that have more than one table top, the legs are centered over the center seam(s) to act as a ganging bracket. This assembly method also maximizes leg space.

3.) If mobile table legs were purchased, pop the casters into the legs by hand.

6' x 4' Table has 6 post legs



Each center seam has two legs centered over it.

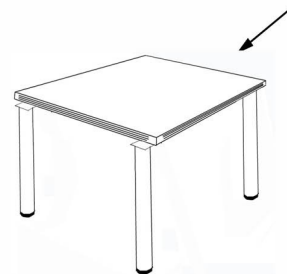
Size of Table	No. of Table Tops	No. of Post Legs
3'x4'	1	4
4'x4'	1	4
66" x 30"	1	4
6'x4'	2	6
8'x3'	2	6
8'x4'	2	6
9'x4'	3	8
10'x4'	3	8
11'x4'	3	8
12'x3'	3	8
12'x4'	3	8
14'x4'	4	10
15'x4'	5	12
16'x4'	4	10

For 1 piece tables:

4a.) Assemble table upside down. Attach a post leg in each corner using four screws per leg. With a helper, turn table upright. **DO NOT REST THE FULL WEIGHT OF THE TABLE ON THE LEGS WHEN TURNING!**

For 2 section tables and beyond:

4b.) Assemble the "starter" section, which is the first table top and four legs upside down. Attach the two 'outside' legs in the corners, but attach the next two legs centered over the seam, using two screws each. Then, flip the table with a helper. **DO NOT REST THE FULL WEIGHT OF THE TABLE ON THE LEGS WHEN TURNING!** Once your 'starter' table has been flipped, it should look like this:



4c.) With a helper, have one person rest the next table top on top of the legs sticking out from the seam. Use two more screws to attach the middle legs to the second table top. Then, *attach next two post legs, and repeat until complete.

* Each center seam will need two legs centered over it. The outside table tops will have the outside legs attached in the corners.

Questions? Please call 1-800-443-5117.

Customer Service available 8:30 - 5:00 Central Time, Monday - Friday