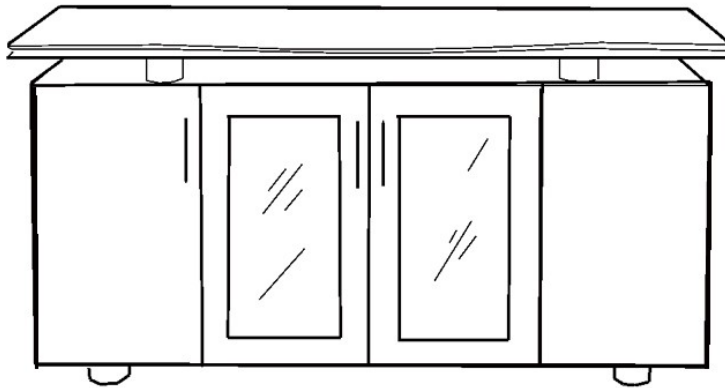


Credenza Assembly Instructions
(Y10495, Y10496 & Y10497)



Thank you for your purchase!

As you assemble your furniture, please take the time to follow the directions step by step. It is important that you follow these steps to save any possible frustration in the assembly process. We have underlined several key points that we feel will make the process much easier for you.

TIPS:

- Please assemble on a clean, carpeted surface to prevent scratches to this real wood product. Begin by laying out all pieces on the floor to more easily identify each part.
- There is a center shelf and two smaller single shelves for the side compartments. These have no holes in them since they rest on shelf pins. Set them aside for now since they are your very last step.

TOOLS NEEDED:

- Phillips and Straight Blade Screwdrivers
- Rubber Mallet
- Tape Measure (needed for identifying pieces)
- Power Screwdriver helpful

Fastening System

Connections are made using a very common cam lock/cam pin assembly method. The cam pin is screwed into the plastic insert as far as the collar of the pin will allow. It is important to screw the pin in as far as possible so that the cam lock is able to grab the cam pin head and pull the pieces together tightly. When connecting two pieces, the cam pin head will go through the hole of the connecting piece. Then, put the round cam lock into position and tighten about 1/2 - 3/4 turn to lock together.

Questions? Call 1-800-443-5117

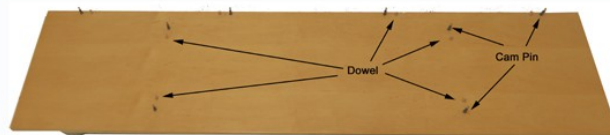
Step 1: Cabinet Assembly

Begin by identifying the bottom piece. The bottom piece measures 15" x 61-1/2" and has one unfinished side with four cam lock holes (two on each end). Placing this piece top side down on the floor, attach the four cylinder feet with 16, 5/8" round head wood screws. The feet should be positioned approximately 1/2" from the front and back edge and 4" from the outside edges. Holes are not predrilled for the feet but self-threading wood screws are used so they should connect firmly to the board.



Step 2:

Turn bottom panel over and screw in cam pins and insert wood dowels. Carefully attach back panel using cam pins, cam locks and wood dowels. Back panel measures 25" x 61-1/2". Unfinished side faces outside of rear of cabinet. One person should support this in position until sides are attached and support is gained from side panels.



Step 3:

Attach cam pins and dowels to the left and right side panels. Side panels measure 15" x 25-1/2" and have one outer side with no holes and an inner side with connectors and shelf pin inserts. Attach the left and right uprights. A rubber mallet is helpful to tap into position.



Step 4:

Attach interior left and right uprights. Each measures 14" x 25". Measure the threaded shelf pin inserts to compare with the shelf pin inserts of the side panels to ensure the inserts are at the same level and therefore shelves will be level. If left and right uprights are put in upside down, adjustable shelves will not align in last step.



Step 5

Now, install the cabinet top. This is identified by square edges, versus the radius edges of the two work surface tops. The cabinet top measures 15" x 63". Connect cabinet top using 8 cam locks.

Step 6: Top/Riser Assembly

Connect silver cylinder posts to 15-3/4"W x 67" rectangular top underside with four, 1-1/8" bronze flat head screws. Do not tighten cylinder posts completely just yet. You may need to slide the cylinders slightly later to align them with holes in the cabinet.



Step 7:

The counter top consists of two surfaces connected together. Attach bowed surface top to rectangular top with four bronze 1-1/8" flat head screws. Only start each screw before tightening them so that all are aligned and have made a connection. Once all four screws are properly connected, then tighten all four.



Step 8:

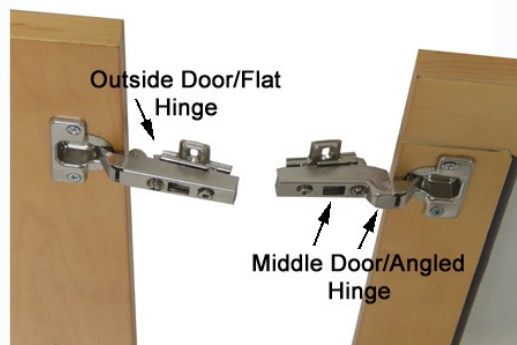
Position Top/Riser on top of credenza cabinet. Use four long silver allen head bolts with four washers to connect through the cabinet top into each silver cylinder. To align the hole in cylinder to the hole in the cabinet, it will help to first poke a small Phillips screwdriver through the cabinet and into the silver cylinder to help align. Then connect the first bolt. Only start the first few threads of each bolt - do not tighten yet. It may be necessary to lift the top/riser cylinders about 1" up so that you can align the allen head bolt with the hole to get all four started. Once all four are properly aligned and started, tighten each completely.

Step 9: Door Assembly/Connection

Attach four handles to four doors using eight screws provided.

Step 10:

Attach door hinges to each door using 1/2" flathead screws. Middle glass doors receive four angled hinges. Outer wood doors receive four flat hinges. See comparison of hinge styles in photo below:



Step 11:

Hold each door in position and screw hinges to side panels using four 5/8" round head screws.

Step 12:

Doors will need to be adjusted. Notice the two screws on each hinge. Start by adjusting the rear screw. This will move the door forward and back to adjust the depth of the door/hinge so that it does not rub against the cabinet and functions properly. The front hinge screw will adjust the the top or bottom of the door to the left or right. The brackets used to attach the hinge to the cabinet are slotted so the screws can be loosened and the doors can be adjusted up or down.

Step 13:

Connect four shelf pins for each shelf in desired shelf height position and insert shelves.