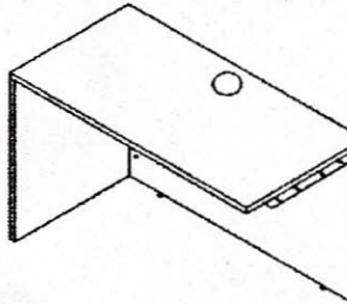





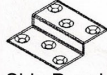








**Reversible Desk Return  
MJ/FL/ML/WH2045**



**ASSEMBLY INSTRUCTIONS**

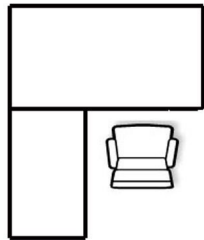
**PARTS LIST**

Part	Part	Part
 Wood Dowel	 Shallow Cover	 Worksurface Bracket
 Cam Pin	 Deep Cover	 Side Panel Brackets (2)
 Cam Lock	 Grommet	 M6 Screw
 Wood Screw	 L-Bracket	 Leveling Glide

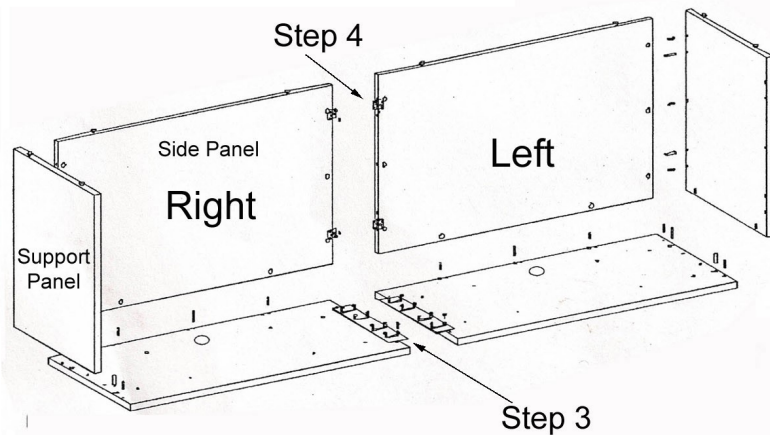
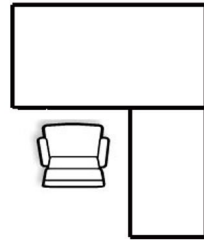


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Left Return



Right Return



Assemble upside down in carpeted area

**Step 1:**  
Determine if return desk is to be Left or Right.

**Step 2:**  
Attach Side Panel and Support Panel using dowels, cam locks and cam pins provided.

**Step 3:**  
Using M6 Screws, attach flat bracket to edge of return as shown in the photo, centering it over the edge.

**Step 4:**  
Using wood screws provided, attach both side panel offset brackets to the side panel as shown.

**Step 5:**  
Screw in floor glides.

**Step 6:**  
Carefully turn over return desk and attach to main desk using M6 screws, connecting other side of flat bracket to underside of main desk

**Step 7:**  
Insert grommet and covers. Shallow covers go over cams on side panel, deep covers go over cams on support panel, since those are more inset.