Mounting Instructions For Full Extension Ball Bearing Slides

Conventional Mounting into Frame less Cabinets

1. There is no right or left unit, so select either unit to begin. Separate the slide unit into two parts by pushing down on the black plastic release lever on the inside of the smallest section of the slide, and pulling until this small section separates from the unit. This small section is the drawer member. The large section is the cabinet member.

2. Install the large cabinet members as shown in the diagrams. Use flat head screws that will not interfere with slide action.

3. Check that both cabinet members are vertically and horizontally parallel. Adjust as necessary.

4. Install drawer members as shown in figure 2. Use the vertical slots for screws. (Make sure ball bearing retainers are fully forward.) Then, insert the drawer member into the cabinet member and close the drawer to reassemble the two slide sections. They will automatically lock together as they were prior to disassembly.

5. Adjust position and install two more screws in round holes after free movement of drawer is achieved.

32 mm System Mounting

1. Following above instructions, use 6 mm screws, and refer to figure 3 and 4.

Face Frame Cabinet Mounting

For face frame mounting, order brackets D20-D79101-ZP-A. Please refer to same figures for conventional mounting. Slip mounting brackets on to back end of large cabinet member and attach with 1/8” diameter machine screw and nut (not supplied). Using same measurements, attach large cabinet member to side of face frame using the first round hole in front.
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**Figure 1**

Conventional Mounting

- Drawer
- 2-3/8"
- 1-1/2"
- 1/4"

Cabinet Side

Horizontal Slots

Cabinet Member

*For inset drawers add front thickness*

**Figure 2**

- 1-1/2"
- Vertical Slots
- Drawer Member
- 1/8"
- Disconnect Lever
- 1-1/4"
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Figure 3
32MM Mounting

Drawer

Cabinet Side

System Holes

Cabinet Member

37.0*

2.0

38.1

6.4

*For inset drawers add front thickness

Figure 4

40.2

Vertical Slots

Drawer Member

Disconnect Lever

5.2

32.0