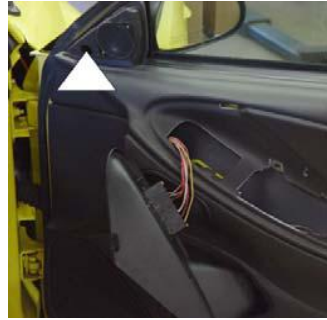


UPR 94-04 Billet Door Handle Installation



Remove the Mach 460 Speaker Cover & Window Switch trim. The speaker cover is removed by simply inserting a flat screwdriver between the cover and the speaker housing. To remove the window switch trim, insert a flat screwdriver between the trim and the door panel. The trim will simply pop out.



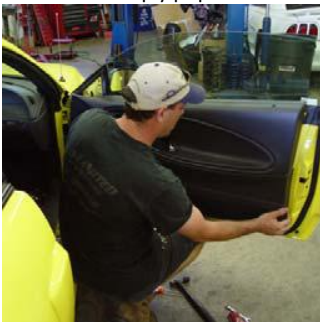
Remove the Mach 460 speaker by removing the retaining screw located inside the mark hole. See above picture.



Remove the window switch retaining screws located on the back of the window switch assembly.



Remove the two door panel retaining screws using a phillips screwdriver.



Carefully remove the inner door panel by lifting up and off.



Using a drill, drill out the aluminum door handle pop rivet that holds the factory door handle in place. **NOTE: MAKE SURE THE WINDOW IS UP BEFORE DRILLING!!!**



In order to remove the factory plastic handle you must remove the stock retaining pin.



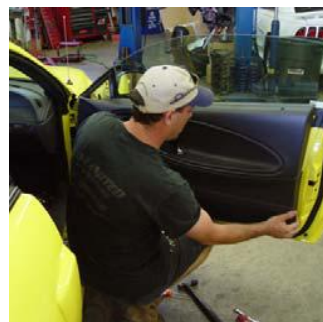
Using a Dremel tool cut off the end of the retaining pins. This will allow the pin to be removed. Make sure to keep the door handle spring which will fall out once the pin is removed.



Position the billet door handle and the spring in place as pictured. Insert the new supplied door pin and the retaining screw. Make sure to use Loc-Tite or a similar product to prevent the screw from loosening.



Attached the door release cable before re-installing the door handle. Fasten it in place with the supplied nut & bolt.



Re-install the door panel, window switch trim, and Mach 460 speaker.



The finished installation.