Section 1 - Chemical Product and Company Identification

Product/Chemical Name: PC ROT TERMINATOR, HARDENER  
Chemical Formula: Mixture  
CAS Number: Mixture  
General Use: Adhesive  
Manufacturer: Protective Coating Company, Inc., 221 S. Third St., Allentown, PA 18102-4922, Phone (610) 432-3543, FAX (610) 432-5043 (9AM-5PM EST)

Section 2 - Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>CAS Number</th>
<th>% wt or % vol</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzyl alcohol</td>
<td>100-51-6</td>
<td></td>
</tr>
<tr>
<td>Cyclohexanediamine, 1,2-</td>
<td>694-83-7</td>
<td></td>
</tr>
<tr>
<td>Poly(oxy(methyl-1,2-ethanediyl), alpha-(2-aminomethylethyl)-omega-(2-aminomethylethoxy)</td>
<td>9046-10-0</td>
<td></td>
</tr>
</tbody>
</table>

Trace Impurities:

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>NIOSH REL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzyl alcohol</td>
<td>None estab.</td>
<td>None estab.</td>
<td>None estab.</td>
<td>None estab.</td>
</tr>
<tr>
<td>Cyclohexanediamine, 1,2-</td>
<td>None estab.</td>
<td>None estab.</td>
<td>none estab.</td>
<td>none estab.</td>
</tr>
</tbody>
</table>

Section 3 - Hazards Identification

Emergency Overview

Toxic by inhalation. Components of the product may affect the nervous system. May cause sensitization by inhalation. Moderate respiratory irritant. Moderate skin irritant.

Potential Health Effects

Target organs: Eye, skin, respiratory system, central nervous system.

Acute Effects

Inhalation: Toxic by inhalation. Harmful if inhaled and may cause delayed lung injury. May cause central nervous system effects, such as headache, nausea, dizziness, confusion, breathing difficulties. Severe cases of overexposure can result in respiratory failure. May cause nose, throat, and lung irritation. Inhalation of vapors and/or aerosols in high concentration may cause irritation of respiratory system.

Eye: moderate eye irritation or sensitization.

Skin: If absorbed through the skin, may cause central nervous system effects, such as headache, nausea, dizziness, confusion, breathing difficulties. Causes skin irritation.

Ingestion: May cause central nervous system effects, such as headache, nausea, vomiting, abdominal pain, dizziness, confusion, breathing difficulties. Severe cases of overexposure can result in respiratory failure.

Chronic Health Hazard: This product contains no listed carcinogens according to IARC, ACGIH, NTP and/or OSHA in concentrations of 0.1 percent or greater. Repeated or prolonged contact causes sensitization, asthma, and eczemas.

Medical Conditions Aggravated by Long-Term Exposure: skin disorders, asthma, allergies and eye conditions.

Section 4 - First Aid Measures

General advice: Seek medical advice. If breathing has stopped or is labored, give assisted respirations. Supplemental oxygen may be indicated. If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately.

Inhalation: If breathing has stopped or is labored, give assisted respirations. Supplemental oxygen may be indicated. If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately. Move to fresh air.

Eye Contact: Rinse immediately with plenty of water for at least 15 minutes.

Skin Contact: Immediately remove contaminated clothing, and any extraneous chemical, if possible to do so without delay.
**Ingestion:** Never give anything by mouth to an unconscious person. If a person vomits when lying on his back, place him in recovery position. Prevent aspiration of vomit. Turn victim’s head to the side.

*After first aid, get appropriate in-plant, paramedic, or community medical support.*

**Section 5 - Fire-Fighting Measures**

- **Flash Point:** <93.33 C
- **Flash Point Method:** Closed Cup
- **Autoignition Temperature:** Not available.
- **LEL:** Not available.
- **UEL:** Not available.
- **Flammability Classification:** Class III B
- **Extinguishing Media:** Alcohol-resistant foam. Carbon dioxide (CO2). Dry chemical. Dry sand. Limestone powder.
- **Unusual Fire or Explosion Hazards:** May generate ammonia gas. May generate toxic nitrogen oxide gases. Use of water may result in the formation of very toxic aqueous solutions. Do not allow run-off from fire fighting to enter drains or water courses. Incomplete combustion may form carbon monoxide. Downward personnel must be evacuated. Burning produces obnoxious and toxic fumes.
- **Hazardous Combustion Products:** CO, CO2, ammonia, and nitrogen compounds.

**Fire-Fighting Instructions:** Keep containers cool with water spray. Avoid skin contact. Wear butyl rubber boots, gloves, and body suit and a self-contained breathing apparatus. Do not release runoff from fire control methods to sewers or waterways.

**Fire-Fighting Equipment:** Use personal protective equipment. Wear self contained breathing apparatus for fire fighting if necessary.

**Section 6 - Accidental Release Measures**

- **Personal precautions:** Use self-contained breathing apparatus and chemically protective clothing. Wear suitable protective clothing, gloves and eye/face protection. Evacuate personnel to safe areas.
- **Spills Containment:** For large spills, dike far ahead of liquid spill for later disposal. Do not release into sewers or waterways.
- **Cleanup:** Soak up in absorbent material such as sand and collect in suitable containers. Residual resin may be removed using steam or hot soapy water.
- **Regulatory Requirements:** Follow applicable OSHA regulations (29 CFR 1910.120).
- **Disposal:** Contact your supplier or a licensed contractor for detailed recommendations. Follow applicable Federal, state, and local regulations.

**Section 7 - Handling and Storage**

- **Ventilation:** Provide general or local exhaust ventilation systems if product is sanded or ground.
- **Respiratory Protection:** Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, wear a MSHA/NIOSH-approved respirator.
- **Protective Clothing/Equipment:** Wear chemically protective gloves to prevent skin contact. Wear protective eyeglasses or chemical safety goggles.
- **Comments:** Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics.
- **Handling Precautions:** None
- **Storage Requirements:** Storage temperature: <90°F(32°C). Store in a cool, dry, well ventilated area.
- **Regulatory Requirements:** Follow applicable OSHA regulations (29 CFR 1910.120).

**Section 8 - Exposure Controls / Personal Protection**

- **Ventilation:** Provide general or local exhaust ventilation systems if possible.
- **Respiratory Protection:** Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, wear a MSHA/NIOSH-approved respirator.
- **Protective Clothing/Equipment:** Wear chemically protective gloves to prevent skin contact. Wear protective eyeglasses or chemical safety goggles.
- **Safety Stations:** Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area.
- **Contaminated Equipment:** Separate contaminated work clothes from street clothes. Launder before reuse. Remove this material from your shoes and clean personal protective equipment.
- **Comments:** Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics.
Section 9 - Physical and Chemical Properties

- **Physical State:** liquid
- **Appearance and odor:** light yellow, amine odor.
- **Vapor Pressure:** <10.34 mm Hg @ 21°C
- **Vapor Density (Air=1):** no data
- **Specific Gravity (H₂O=1, at 4 °C):** 1.04
- **Water Solubility:** <0.1 g/l
- **Boiling Point:** 222 °C
- **Freezing/Melting Point:** no data

Section 10 - Stability and Reactivity

- **Stability:** PC ROT TERMINATOR, HARDENER is stable
- **Polymerization:** Hazardous polymerization will not occur.
- **Chemical Incompatibilities:** Strong acids or bases, oxidizing agents
- **Conditions to Avoid:** Not applicable.
- **Hazardous Decomposition Products:** Thermal oxidative decomposition can produce CO, CO₂ in a fire.

Section 11 - Toxicological Information

**Toxicity Data:**

<table>
<thead>
<tr>
<th>Lethal Dose Information (mg/kg)</th>
<th>Oral (mg/kg)</th>
<th>Skin (mg/kg)</th>
<th>Inhale</th>
<th>LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>PC Rot Terminator Hardener</td>
<td>&gt;4,400 (rat)</td>
<td>&gt;2980 (rabbit)</td>
<td>No data</td>
<td>No data</td>
</tr>
</tbody>
</table>

Section 12 - Ecological Information

- **Ecotoxicity:** No data
- **Environmental Fate:** No data
- **Environmental Degradation:** No data
- **Soil Absorption/Mobility:** No data

Section 13 - Disposal Considerations

- **Disposal:** Incinerate in furnace or bury in landfill according to applicable regulations; not a hazardous waste. Contact your supplier or a licensed contractor for detailed recommendations. Follow applicable Federal, state, and local regulations.

Section 14 - Transport Information

**DOT Transportation Data (49 CFR 172.101):**

- **Shipping Name:** Not regulated
- **Shipping Symbols:** Not required
- **Hazard Class:** Not Hazardous
- **ID No.:** Not applicable
- **Packing Group:** Not determined
- **Label:** Not required
- **Special Provisions (172.102):** None

Section 15 - Regulatory Information

**EPA Regulations:**
- RCRA Hazardous Waste Number: Not listed (40 CFR 261.33)
- RCRA Hazardous Waste Classification (40 CFR 261.): Not classified
- CERCLA Hazardous Substance (40 CFR 302.4) listed/unlisted specific per RCRA, Sec. 3001; CWA, Sec. 311 (b)(4); CWA, Sec. 307(a), CAA, Sec. 112 Not listed
- CERCLA Reportable Quantity: Not listed
- SARA 311/312 Codes: Not listed
- SARA Toxic Chemical (40 CFR 372.65): Not listed

**OSHA Regulations:**

Air Contaminant (29 CFR 1910.1000, Table Z-1, Z-1-A): Not listed
OSHA Specifically Regulated Substance (29CFR 1910.): Not listed

State Regulations:

## Section 16 - Other Information

**Storage Requirements:** Storage temperature: <90°F (32°C). Store in a cool, dry, well ventilated area.

**Personal Hygiene:** Wash thoroughly after handling, especially before eating, drinking, smoking, and using restroom facilities. Wash contaminated goggles, faceshield, and gloves.

### Prepared By: Charles Moloney

**Notes:** A bulletin such as this cannot be expected to cover all possible individual situations. As the user has the responsibility to provide a safe workplace, all aspects of an individual operation should be examined to determine if, or where, precautions in addition to those described herein are required. Any health hazard and safety information herein should be passed on to your customers or employees as the case may be.

**Disclaimer:** The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by the use of this material. All chemicals may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Final determination of suitability of the chemical is the sole responsibility of the user. No representation or warranties, either expressed or implied, of merchantability, fitness for a particular purpose or any other natures are made hereunder with respect to the information refers. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.
Material Safety Data Sheet

PC Rot Terminator, Resin

Date of Preparation: 8-31-2009

Revision: 7

Section 1 - Chemical Product and Company Identification

Product/Chemical Name: PC ROT TERMINATOR, RESIN
Chemical Formula: Mixture
CAS Number: Mixture
General Use: Adhesive
Manufacturer: Protective Coating Company, Inc., 221 S. Third St., Allentown, PA 18102-4922, Phone (610) 432-3543, FAX (610) 432-5043 (9AM-5PM EST)

Section 2 - Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>CAS Number</th>
<th>% wt or % vol</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polymer of epichlorohydrin and bisphenol A</td>
<td>25085-99-8</td>
<td></td>
</tr>
<tr>
<td>Alkylglycidyl ether (C12-C14)</td>
<td>68609-97-2</td>
<td></td>
</tr>
<tr>
<td>Neopentyl Glycol diglycidyl ether</td>
<td>17557-23-2</td>
<td></td>
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</table>

Trace Impurities:

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>NIOSH REL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polymer of epichlorohydrin and bisphenol A</td>
<td>None estab.</td>
<td>None estab.</td>
<td>None estab.</td>
<td>None estab.</td>
</tr>
<tr>
<td>Alkyl glycidyl ether</td>
<td>None estab.</td>
<td>None estab.</td>
<td>None estab.</td>
<td>None estab.</td>
</tr>
<tr>
<td>Neopentyl Glycol diglycidyl ether</td>
<td>None estab.</td>
<td>None estab.</td>
<td>None estab.</td>
<td>None estab.</td>
</tr>
</tbody>
</table>

Section 3 - Hazards Identification

Potential Health Effects

Target organs: Eye, skin

Acute Effects

Inhalation: moderate irritation possible.

Eye: moderate eye irritation or sensitization.

Skin: moderate skin irritation or sensitization.

Ingestion: moderate irritation of mouth, throat, abdominal pain, nausea, vomiting, diarrhea, dizziness, possible coma.

Carcinogenicity: IARC, NTP, and OSHA do not list PC Rot Terminator, Resin as a carcinogen.

Medical Conditions Aggravated by Long-Term Exposure: skin disorders and allergies and eye conditions.

Section 4 - First Aid Measures

Inhalation: Remove to fresh air.

Eye Contact: Flush with water for at least 15 minutes, consult a physician.

Skin Contact: Wash with water, consult a physician.

Ingestion: Seek medical advise immediately. Remove stomach contents by medical personnel only.

After first aid, get appropriate in-plant, paramedic, or community medical support.

Section 5 - Fire-Fighting Measures

Flash Point: 177°C (350°F)

Flash Point Method: Closed Cup

Autoignition Temperature: Not available.

LEL: Not available.

UEL: Not available.

Flammability Classification: Class IIIB
Extinguishing Media: Ignition will give rise to a Class B fire. In case of fire use: Carbon Dioxide (CO2), Dry Chemical, Alcohol Foam.

Unusual Fire or Explosion Hazards: May generate toxic or irritating combustion products. May generate carbon monoxide gas.

Hazardous Combustion Products: CO, CO2 and various phenolic compounds.

Fire-Fighting Instructions: Keep containers cool with water spray. Avoid skin contact. Wear butyl rubber boots, gloves, and body suit and a self-contained breathing apparatus. Do not release runoff from fire control methods to sewers or waterways.

Fire-Fighting Equipment: Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full facepiece operated in pressure-demand or positive-pressure mode.

**Section 6 - Accidental Release Measures**

Spills Containment: For large spills, dike far ahead of liquid spill for later disposal. Do not release into sewers or waterways.

Cleanup: Soak up in adsorbent material such as sand and collect in suitable containers. Residual resin may be removed using steam or hot soapy water.

Regulatory Requirements: Follow applicable OSHA regulations (29 CFR 1910.120).

Disposal: Contact your supplier or a licensed contractor for detailed recommendations. Follow applicable Federal, state, and local regulations.

**Section 7 - Handling and Storage**

Handling Precautions: Wear chemically protective gloves to prevent skin contact. Wear protective eyeglasses or chemical safety goggles.

Storage Requirements: Storage temperature: <90°F(32°C). Store in a cool, dry, well ventilated area.

Regulatory Requirements: Follow applicable OSHA regulations (29 CFR 1910.120).

**Section 8 - Exposure Controls / Personal Protection**

Ventilation: Provide general or local exhaust ventilation systems if possible.

Respiratory Protection: Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, wear a MSHA/NIOSH-approved respirator.

Protective Clothing/Equipment: Wear chemically protective gloves to prevent skin contact. Wear protective eyeglasses or chemical safety goggles.

Safety Stations: Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area.

Contaminated Equipment: Separate contaminated work clothes from street clothes. Launder before reuse. Remove this material from your shoes and clean personal protective equipment.

Comments: Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics.

**Section 9 - Physical and Chemical Properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>liquid</td>
</tr>
<tr>
<td>Appearance and odor</td>
<td>colorless, epoxy odor.</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>0.06 mm Hg @ 70°F</td>
</tr>
<tr>
<td>Vapor Density (Air=1)</td>
<td>no data</td>
</tr>
<tr>
<td>Specific Gravity (H₂O=1)</td>
<td>1.11</td>
</tr>
<tr>
<td>Water Solubility</td>
<td>insoluble.</td>
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<tr>
<td>Boiling Point</td>
<td>&gt;300 °F</td>
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<tr>
<td>Freezing/Melting Point</td>
<td>32 °F</td>
</tr>
<tr>
<td>Viscosity</td>
<td>same water.</td>
</tr>
<tr>
<td>pH</td>
<td>no data</td>
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</tbody>
</table>

**Section 10 - Stability and Reactivity**


Polymerization: Hazardous polymerization will not occur.

Chemical Incompatibilities: Strong acids or bases, oxidizing agents

Conditions to Avoid: Not applicable.

Hazardous Decomposition Products: Thermal oxidative decomposition of PC Rot Terminator, Resin can produce CO, CO₂ in a fire.
Section 11 - Toxicological Information

Toxicity Data:

<table>
<thead>
<tr>
<th>Lethal Dose Information (mg/kg)</th>
<th>Oral (mg/kg)</th>
<th>Skin (mg/kg)</th>
<th>Inhalе</th>
<th>LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polymer of epichlorohydrin and bisphenol A</td>
<td>&gt;2000 rat</td>
<td>&gt;2000 rabbit</td>
<td>No data</td>
<td>No data</td>
</tr>
<tr>
<td>Alkyl glycidyl ether</td>
<td>&gt;10000 rat</td>
<td>No data</td>
<td>No data</td>
<td>No data</td>
</tr>
<tr>
<td>Neopentyl Glycol diglycidyl ether</td>
<td>No data</td>
<td>2150 rabbit</td>
<td>No data</td>
<td>No data</td>
</tr>
</tbody>
</table>

Section 12 - Ecological Information

Ecotoxicity: No data
Environmental Fate: No data
Environmental Degradation: No data
Soil Absorption/Mobility: No data

Section 13 - Disposal Considerations

Disposal: Incinerate in furnace or bury in landfill according to applicable regulations; not a hazardous waste. Contact your supplier or a licensed contractor for detailed recommendations. Follow applicable Federal, state, and local regulations.

Section 14 - Transport Information

DOT Transportation Data (49 CFR 172.101):

<table>
<thead>
<tr>
<th>Shipping Name:</th>
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<tbody>
<tr>
<td>Shipping Symbols:</td>
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</tr>
<tr>
<td>Hazard Class:</td>
<td>Not Hazardous</td>
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<tr>
<td>ID No.:</td>
<td>Not applicable.</td>
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<tr>
<td>Packing Group:</td>
<td>Not determined</td>
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<tr>
<td>Label:</td>
<td>Not required</td>
</tr>
<tr>
<td>Special Provisions (172.102):</td>
<td>None</td>
</tr>
</tbody>
</table>

Section 15 - Regulatory Information

EPA Regulations:
RCRA Hazardous Waste Number: Not listed (40 CFR 261.33)
RCRA Hazardous Waste Classification (40 CFR 261.): Not classified
CERCLA Hazardous Substance (40 CFR 302.4) listed/unlisted specific per RCRA, Sec. 3001; CWA, Sec. 311 (b)(4); CWA, Sec. 307(a), CAA, Sec. 112 Not listed
CERCLA Reportable Quantity: Not listed
SARA 311/312 Codes: Not listed

SARA Toxic Chemical (40 CFR 372.65): Not listed
SARA EHS (Extremely Hazardous Substance) (40 CFR 355): Not listed, Threshold Planning Quantity (TPQ): Not listed
OSHA Regulations:
Air Contaminant (29 CFR 1910.1000, Table Z-1, Z-1-A): Not listed
OSHA Specifically Regulated Substance (29CFR 1910.): Not listed

Section 16 - Other Information

Storage Requirements: Storage temperature: <90°F(32°C). Store in a cool, dry, well ventilated area.

Personal Hygiene: Wash thoroughly after handling, especially before eating, drinking, smoking, and using restroom facilities. Wash contaminated goggles, faceshield, and gloves.

Prepared By: Charles Moloney
Notes: A bulletin such as this cannot be expected to cover all possible individual situations. As the user has the responsibility to provide a safe workplace, all aspects of an individual operation should be examined to determine if, or where, precautions- in addition to those described herein- are required. Any health hazard and safety information herein should be passed on to your customers or employees as the case may be.

Disclaimer: The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by the use of this material. All chemicals may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Final determination of suitability of the chemical is the sole responsibility of the user. No representation or warranties, either expressed or implied, of merchantability, fitness for a particular purpose or any other natures are made hereunder with respect to the information refers. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.