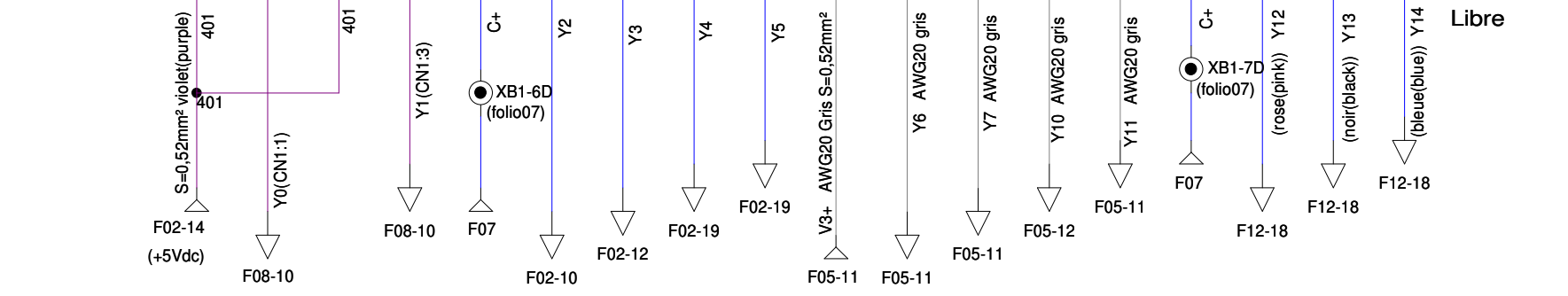
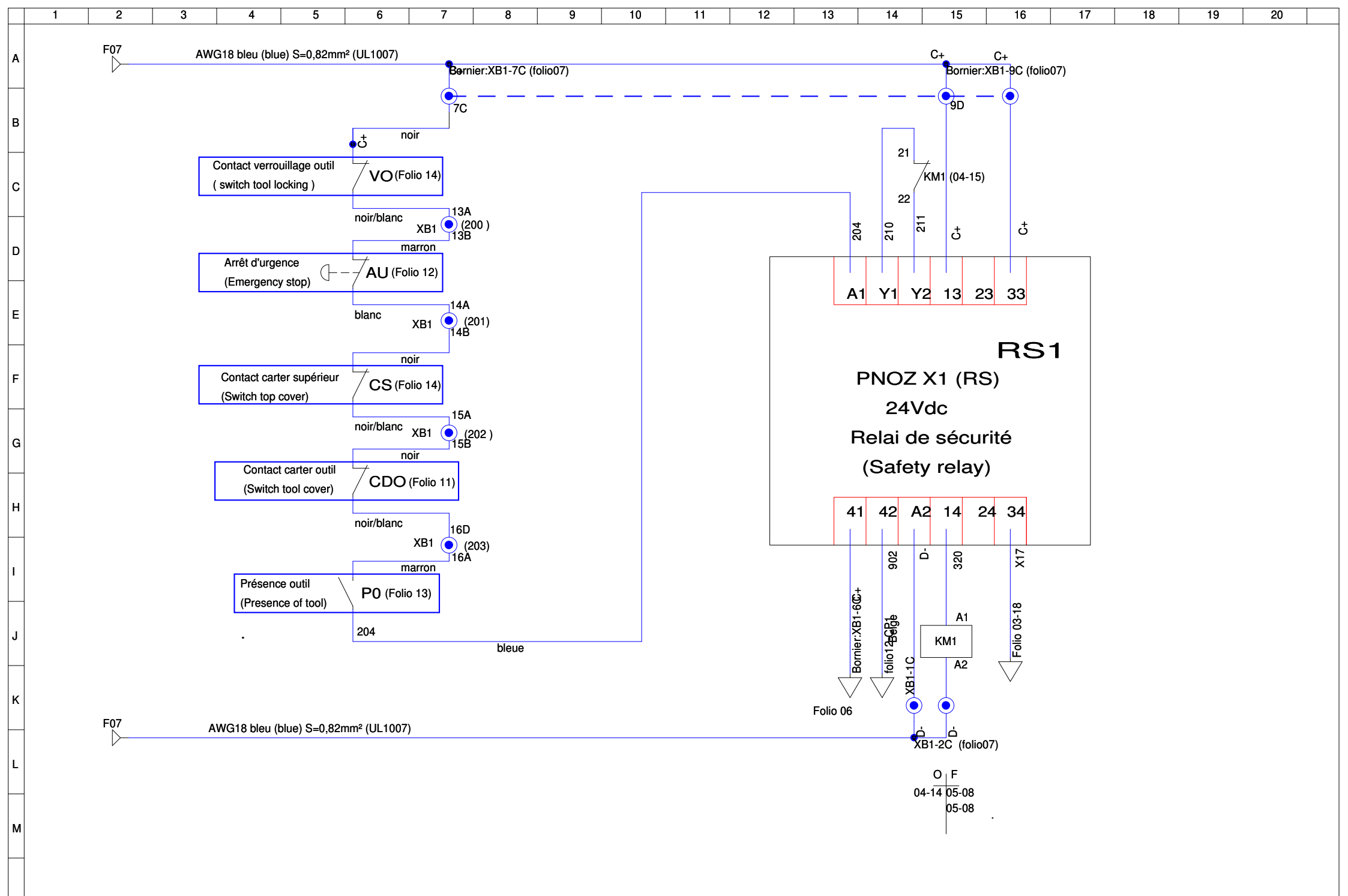
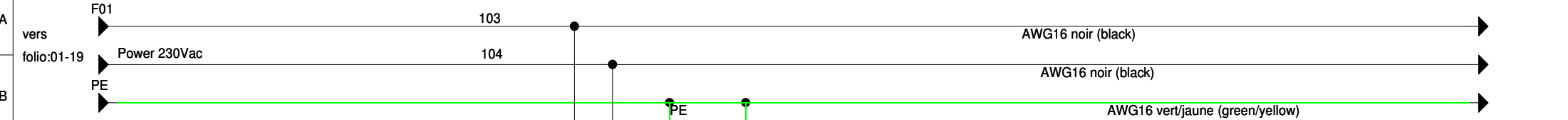


+	-	PE	S/S	S/S	S/S	X0	X1	X2	X3	X4	X5	X6	X7	X10	X11	X12	X13	X14	X15	X16	X17
Entrées (Input)																					
PLC1																					
PLC: FX1S-30MT-DSS																					
Sorties (Output)																					
		+V0	Y0	+V1	Y1	+V2	Y2	Y3	Y4	Y5	+V3	Y6	Y7	Y10	Y11	+V4	Y12	Y13	Y14	Y15	Libre

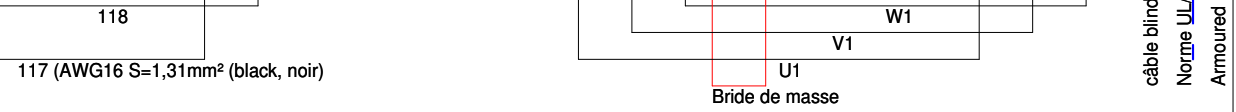
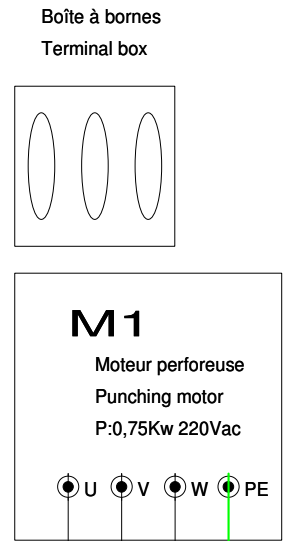
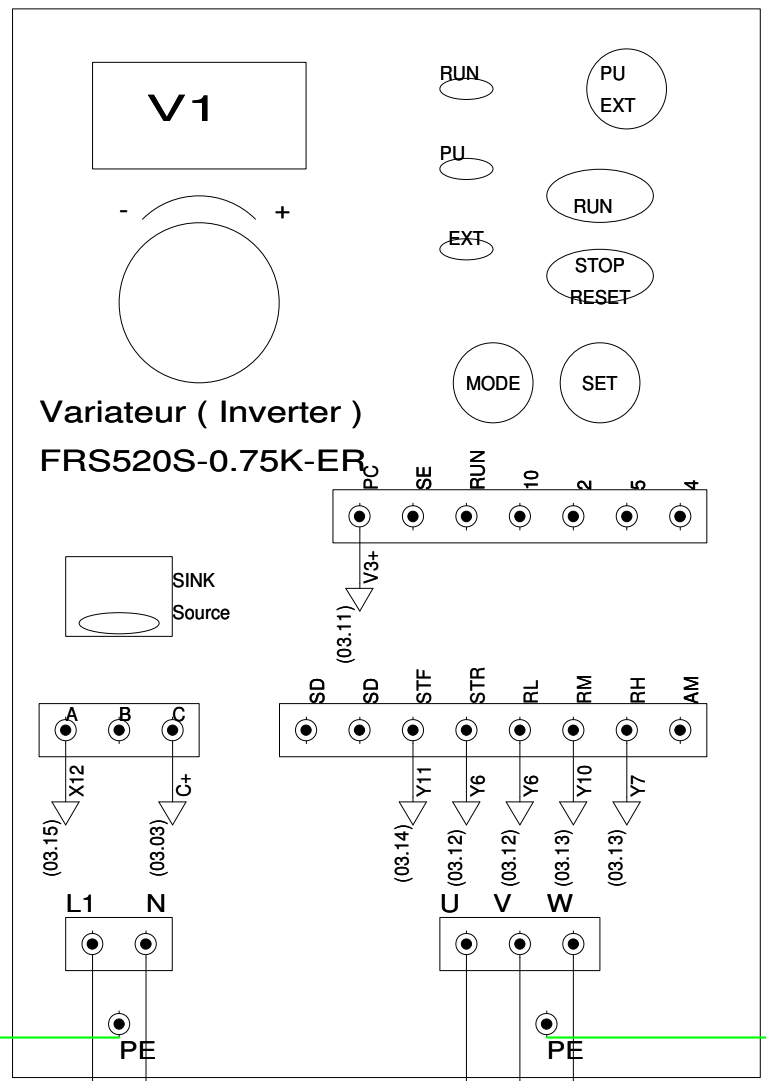
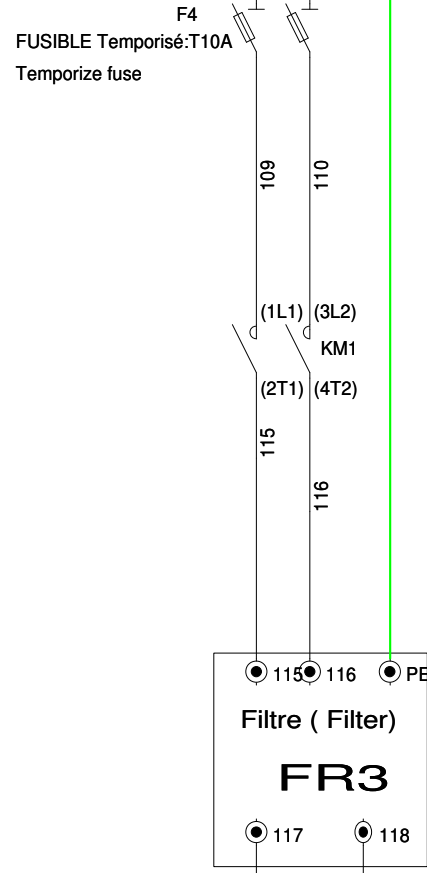


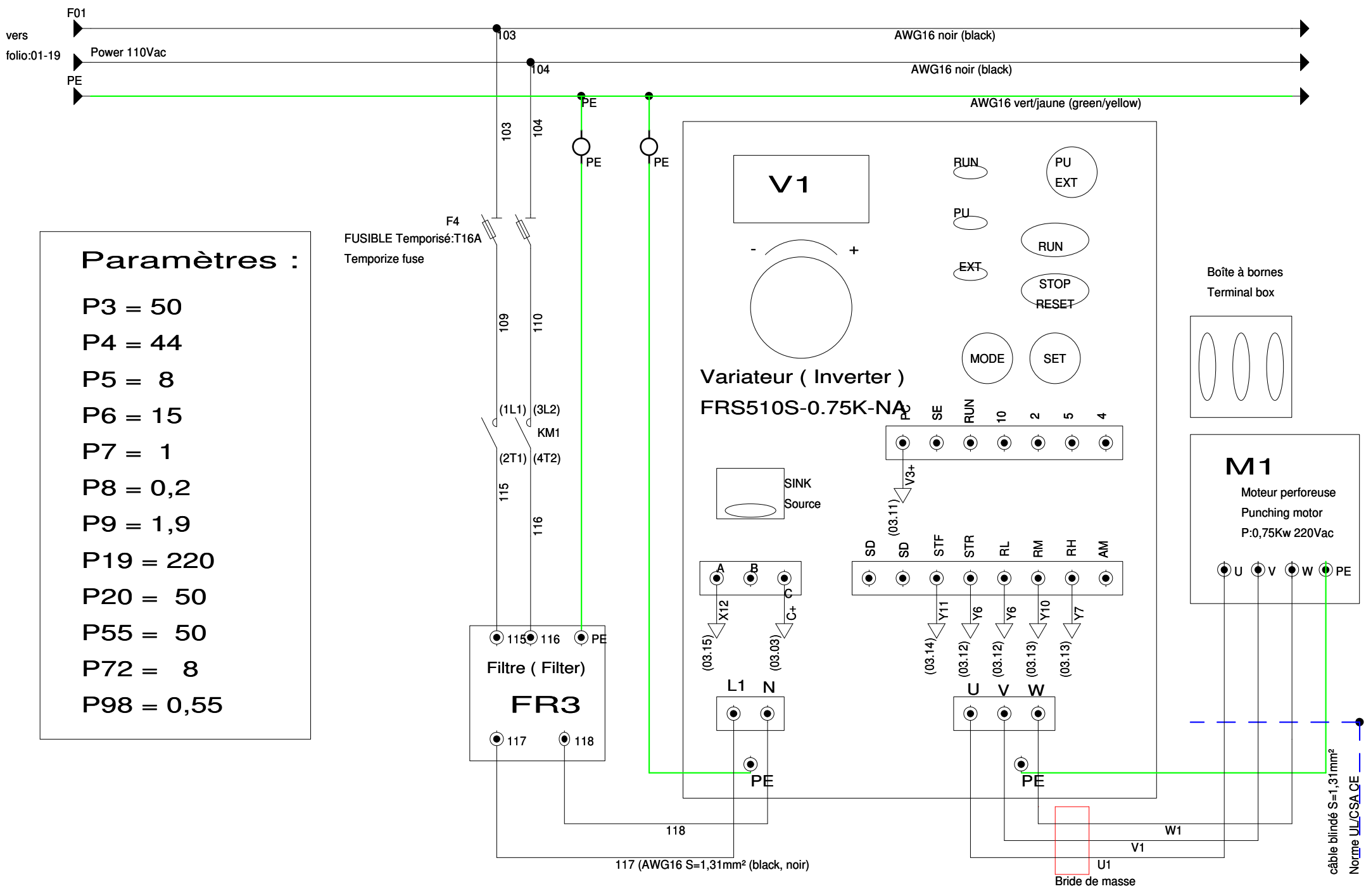


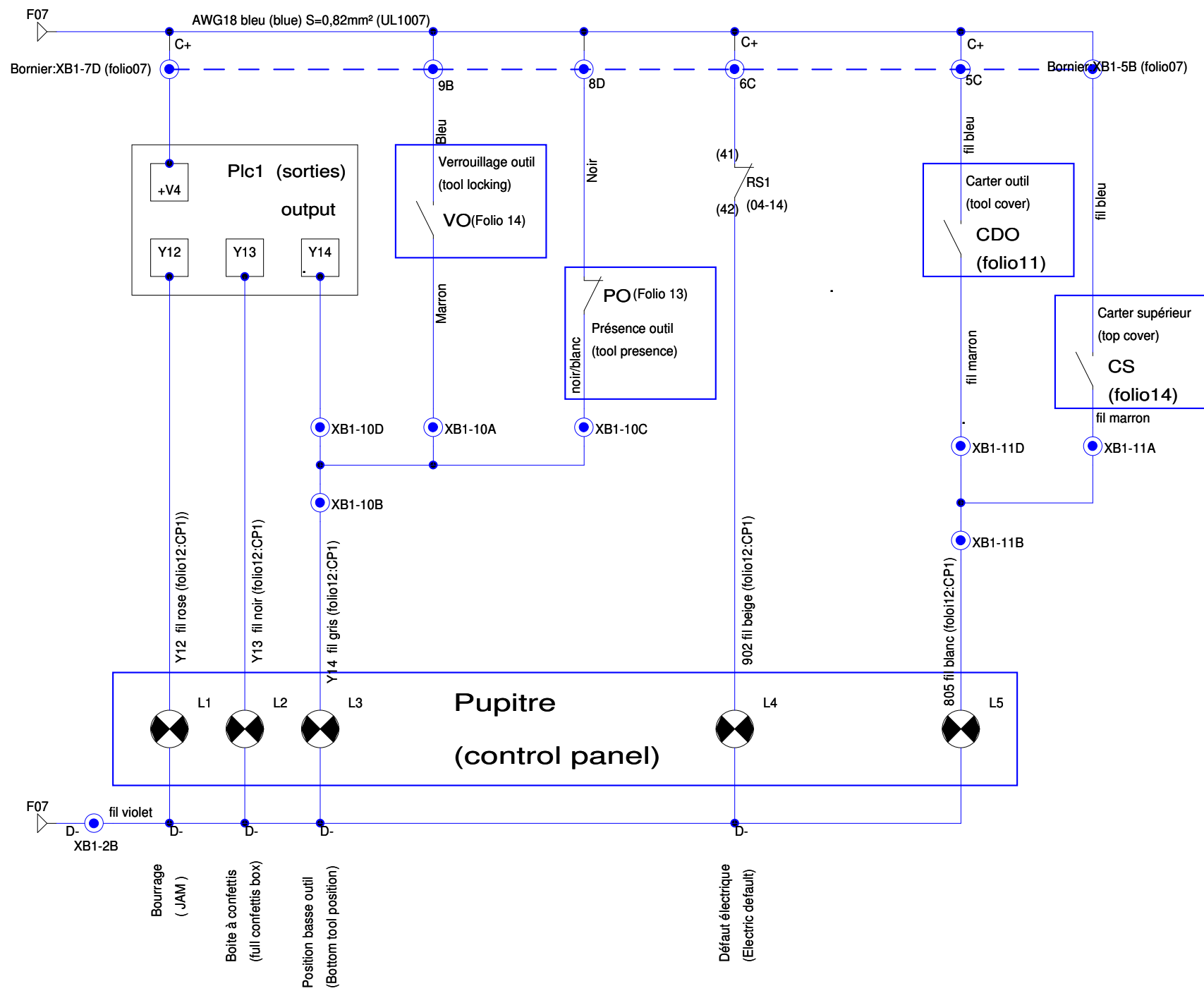


Paramètres :

P3 = 50
P4 = 44
P5 = 8
P6 = 15
P7 = 1
P8 = 0,2
P9 = 1,9
P19 = 220
P20 = 50
P55 = 50
P72 = 8
P98 = 0,55







Repeère : A	D-	D-	D-	C+	C+	C+	C+	C+	C+	C+	C+	C+	C+	Y14	805	400	200	201	202	203
Repeère : B	D-	D-		C+	C+	C+	C+	C+	C+	C+	C+	C+	C+	Y14	805		200	201		
Borne N°..	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16				
Repeère : C	D-	D-		C+	C+	C+	C+	C+	C+	C+	C+	C+	C+	Y14		400				
Repeère : D	D-	D-	D-	C+	C+	C+	C+	C+	C+	C+	C+	C+	C+						202	203

