

# Grille Installation Process

Ford F150 '99-03 Upper Grille (FOR-1302)

Part # **FOR-1202B**  
Part # **FOR-1202S**  
Part # **FOR-1302B**  
Part # **FOR-1302S**  
Part # **FOR-1202-SW**



**Picture #1:**



**Picture #2:**

Here is our project Ford F150 in need of a GrillCraft Sport grille for added styling.



**Picture #3:**

Start by removing the clips that secure grille shell filler to the fender panel there are two on each side.



**Picture #4:**

Remove the plastic clips that secure the core support cover.



**Picture #5:**

Remove the screws that secure the grille shell these are located under the core support cover.



**Picture #6:**

Remove the screw that secures the turn signal lamp these are located in the far right & left corners.



**Picture #7:**

Now slide the turn signal lamp assembly out.



**Picture #8:**

Unclip signal lamp connection plug.



**Picture #9:**

Remove screws located in signal lamp area.



**Picture #10:**

Unfasten grille shell center clips by reaching in through lower bumper opening these clips will release by pressing on metal tab and pulling.



**Picture #11:**

The entire grille shell can now be removed from the vehicle.



**Picture #12:**

The next step is to remove the factory grille center by pressing down on the plastic retainer clips as shown.



**Picture #13:**  
Removal is a snap.



**Picture #14:**  
Install the GrillCraft Grille from the front side of the shell opening.



**Picture #15:**  
While holding grille in place mark the mounting bracket center hole using a sharp scribe.



**Picture #16:**  
Drill a 3/16 hole for the mounting screws and fasten grille with supplied screws and clips.



**Picture #17:**  
Install the grille shell.



**Picture #18:**



**Picture #19:**  
Looks so good!



**Picture #20:**  
Check out that smooth styling.



**Picture #21:**  
Fits like a glove.