

Grille Installation Process

Ford F150/Expd '97-98 Upper Grille (FOR-1300)

Part # FOR-1300B

Part # FOR-1300S



Picture #1:

GrillCraft MX-Series Sport Grille Kit Part# FOR-1300 Fits 1998-1999 Ford Expedition & F150 available in silver or black powder coat finishes.



Picture #2:

Here is our project Ford Expedition needing a GrillCraft Sport grille for added styling.



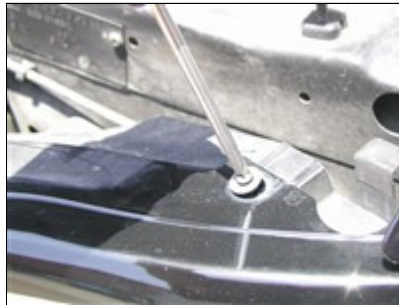
Picture #3:

Remove the plastic clips that secure the core support cover.



Picture #4:

Removing the upper cover trim.



Picture #5:

Remove the top grille shell screws.



Picture #6:

Remove the screw that secures the turn signal lamp these are located in the far right & left corners.



Picture #7:

Now slide the turn signal lamp out & remove the two screws behind the signal lamp.



Picture #8:

Remove the two screws behind the signal lamp.



Picture #9:

Remove the plastic clips that secure the grille shell skirting to the vehicle as shown.



Picture #10:

On the backside of the grille shell there is a spring clip pull the shell forward and the clip will release and free the complete grille shell from vehicle.



Picture #11:

On the backside of the grille remove the plastic weld tabs with screw driver and a hammer. Note vehicles with factory chrome grille shells require the centers to be cut out.



Picture #12:

The center section being removed.



Picture #13:
Grind the left over plastic nubs smooth.



Picture #14:
Insert the mesh grille from the backside and mark the center of the mounting brackets.



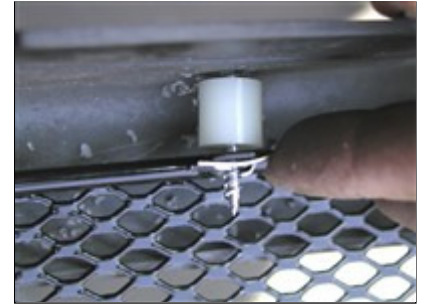
Picture #15:
Using a 3/16 drill bit drill for the mounting screws.



Picture #16:
The mounting hardware.



Picture #17:
Fasten the bottom section of the grille first.



Picture #18:
Now fasten the top screws using the supplied screws and nylon spacer as shown.



Picture #19:
Wow now that GrillCraft custom mesh grille relly updated the front end of our project expedition



Picture #20:
Wow now that GrillCraft custom mesh grille relly updated the front end of our project expedition



Picture #21:
Wow now that GrillCraft custom mesh grille relly updated the front end of our project expedition



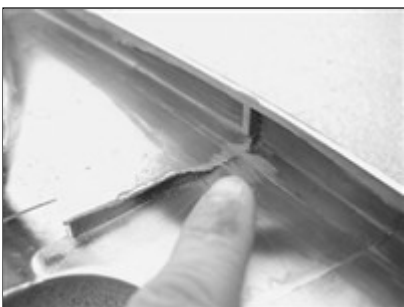
Picture #22:



Picture #23:



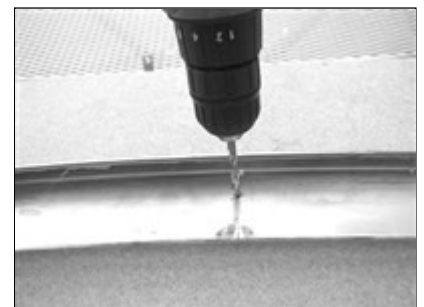
Picture #24:



Picture #25:



Picture #26:



Picture #27:



Picture #28:



Picture #29: