



## Tach Mounting Bracket Installation (94-04)

*Disconnect battery before proceeding with this installation.*

### **You will need:**

Torx bits, 6 inch extension and 3/8 socket driver, removal tool to remove radio and CD (not included), and Phillips head screwdriver, ring terminal, 2 Phillips screws, rubber bumper (optional).

1. Remove radio and CD player with removal tool. (a metal coat hanger will work or you may purchase this tool at your local Ford dealership) Press clips outward and towards you at the same time causing the components to slide out.
2. Disconnect cables from back and set components aside.
3. Pull out gear shift console bezel, this is done by using both hands and a sharp pull towards you. Remove 2 screws attaching center console accessory bezel just under the radio slot and a 3<sup>rd</sup> screw at the back of the brace (you will need a couple of extensions to reach this)
4. Push down on bezel and pullout at the same time to unclip from dash
5. Remove 2 screws holding left hand side of heater control.
6. Install bracket at this location, reinstall screws and tighten down finger tight.
7. Using 2 Phillips head screws, screw bracket into dash at side tightening down until bracket has drawn into the plastic dash so it is almost flush. If the lower screw does not catch, replace with 8-32 x 1 ¼ inch oval head screw, nut and lock washer.
8. Now tighten down the heater screws.
9. Install Tachometer onto bracket.
10. Reinstall radio and CD player (steps 3, 2, 1)
11. To prevent vibration, place rubber supplied bumper between tach body and dash if desired.

(See your tach manufactures instructions on how to properly wire your tach. Also 1999 and newer cars require a tach adapter in order to properly hook up your tachometer. )