



## UPR Max Cross Subframe Connector Installation Instructions

**Warning!! Make sure to keep a close eye on the inside of the car where the subframe connectors are being welded to. These areas can get hot and a fire could occur.**

### **Tools/Supplies:**

Welder, Sanding disk, Floor Jack, Jack Stands.

### **Parts:**

- (2) Subframe connectors.
- (1) Driver side seat brace.
- (1) Passenger side seat brace.
- (2) Locknuts

### **Estimated Time:**

30-45 minutes

### **Installation:**

1. Jack up the car (one end at a time) and support the car with jack stands. Do not use the subframe as a location for the stands.
2. Next separate the driver and passenger side seat brace, which can be determined by looking for a 'P' or 'D' stamped into the brace.
3. Start with the driver side and line up the brace with the rear seat mount studs coming through the floor. Secure the brace to the studs with the supplied nuts leaving it loose so it can be positioned later.
4. Next take one of the subframe connectors and line it up with the front and rear subframes as well as the seat brace which is pre-notched for the subframe connector.
5. Make note of the areas where the subframe connector will be welded to the subframe and remove the subframe connector.
6. Using a sanding disk or sand paper sand the area around the factory subframe where the connectors will be welded. This will give you a good clean welding surface.
7. Next put the subframe connector back into place and support it with a floor jack to keep it in place.
8. Once it is lined up tack weld the front, rear of the subframe connector to the subframe and the seat brace.
9. After checking to make sure it is in straight continue to weld the subframe connector to the subframe and the seat brace to the subframe connector.
10. Once finished and welded area is allowed to cool paint the areas of exposed metal and the subframe connector to prevent any rust.
11. Repeat steps 3-10 for the passenger side of the car.