



Parts List		
ITEM	QTY	PART NUMBER
1	1	Carrier plate
2	10	Dowel
3	10	planet gear
4	2	bushing
5	1	Mid Stage Housing
6	2	Ring Gear 40
8	1	625 Output Block
9	2	R8 bearing
10	1	Output Shaft
11	1	CIM Mount
12	1	CIM Gear15
13	6	10-32 X .75 SHCS
14	1	CIM Washer
15	1	Sun Gear
22	2	Spacer-Washer

DRAWN	Mark	8/13/2008	AndyMark Inc.		
CHECKED					
QA					
MFG					
APPROVED			TITLE		
			GEM500		
			SIZE	DWG NO	REV
			B	500 MIN CIM Planetary	2
			SCALE	SHEET 1 OF 1	
			1:1		