



TO DISASSEMBLE SHIFTER:
(2 WAYS)

1. REMOVE ROLL PIN ATTACHING DOG TO SHIFT SHAFT
2. REMOVE 1/4-28 JAM NUT FROM SHIFT BLOCK

STROKE NEEDED FOR SHIFT: 0.29"

ASSEMBLY		AM SHIFTER	
	8/10/04		
QTY: 2	Rev. 1	004	Full Scale
FINISH: (none)		AndyMark, Inc.®	
Tolerances			
fractional: +/- 0.01"			
3 place decimal: +/- 0.005"			
4 place decimal: +/- 0.0005"			