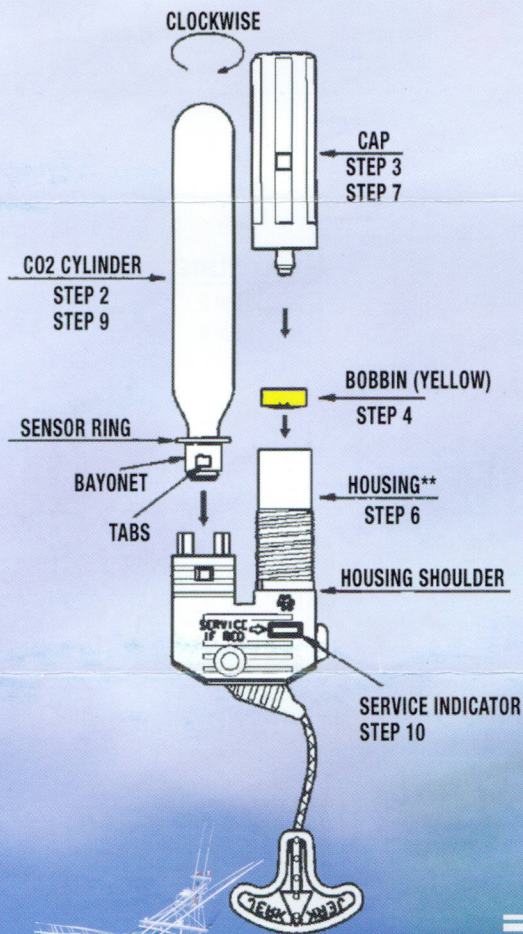


V86000 PRO 1F SERVICE INSTRUCTIONS

DISASSEMBLY

(see figure)

- Step 1:** Unpack or open the life vest so that the manual/automatic inflator is visible.
- Step 2:** Remove gas CO2 cylinder by firmly rotating cylinder counter-clockwise. **Discard cylinder.**
- Step 3:** Remove clear cap by turning counterclockwise.



- Step 4:** Remove bobbin from cap or housing unit. **Discard bobbin** (yellow). Check the housing to be sure it is clear and dry.

Note: The bobbin (yellow) body may remain in the housing or in the cap assembly when you remove the cap. The bobbin body must be removed prior to assembly.

REARMING

Note: Rearming must follow the sequence below.

- Step 5:** Check the date on the bobbin in the rearm kit. The date should not be over four (4) years from today's date.

- Step 6:** IMPORTANT!
Bobbin (yellow) must be installed into the **HOUSING** (**see figure), white side up, aligning the slots on the bobbin with the ridges inside the threaded housing. The bobbin will slide in easily if installed correctly.

- Step 7:** Install cap by screwing clockwise until it meets the housing shoulder.

Note: **No gap.**

- Step 8:** Check the new cylinder to be sure it has sensor ring attached.

- Step 9:** Install new cylinder by engaging bayonet tabs in housing, pushing in and turning clockwise.



You will damage the sensor ring if bobbin and cap are not installed first.

- Step 10:** Check to be sure service indicator is green.

SERVICE INDICATOR

Step 10:



If red,
stop and
service unit



If green, unit
is operable.

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