

Assembly Instructions JK125/270

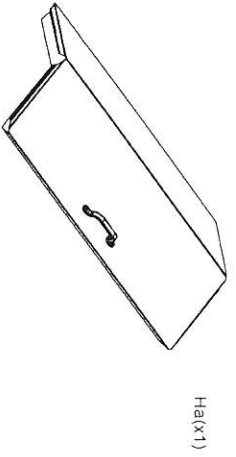
Notes	a	DO NOT THROW AWAY OR REMOVE ANY OF THE INSULATION MATERIALS THESE ARE NOT PACKAGING!!!
	b	Two people will assemble the machine quicker than one.
	c	If you have the JK270 high stand it is identical to the regular stand, except for the additional bracing.
	e	Part G is the blanking plate used for covering the compartment that is not being emptied - it should not be in place all the time

Tools 2 x 13 mm spanners or adjustables
 Phillips screwdriver

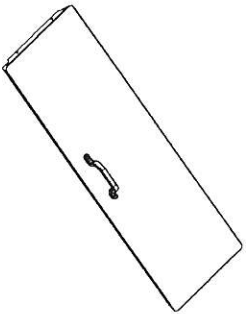
Diagram No. **What to do**

1	a	Insert the threaded rods through the holes in the support A as shown.
	b	Hand-tighten lock-nuts J onto the end of the threaded rods B
2		Slip steel pipes C over rods B
3		Insert the long plastic pipe D over pipe C as shown in diagram 3 (this might have been done in the factory).
4	a	Slip 1 x plastic pipe M over plastic pipe D.
	b	Place metal side panel E onto D (if tight, lubricate with washing-up liquid)
	c	Place insulation Fa onto D and line up the ventilation holes with those on E
	d	Place 1 x plastic pipe L onto D and push down as far as it will go.
	e	Place plastic plate K onto D, followed by the insulation Fb and the other plate K .
	f	Place other plastic pipe L onto D, pushing it down as far as it will go.
	g	Push insulation Fa onto D followed by the metal side panel E, lining up the ventilation holes, then other plastic pipe M.
	h	Mount the other support A onto rods B and hand tighten lock-nuts J (note: if not enough of the thread is visible, push down pipes L and the insulation pieces as far as they will go).
	i	Carefully place the machine upright on its stand.
	j	Tighten the lock-nuts J with the spanners
5	a	Attach the double lid Ha using the clips on the end piece E. Note the position of the handle
	b	Push the plastic bolts V through the holes in end panel E and through the insulation Fa. Place plastic washers T over the bolts and tighten nuts U until about 1-2 mm of thread is showing (see also diagrams 6 and 7)
	c	The body panels Ha and Hb are mounted so that the handles are on every other panel. They are fixed with the self-tapping screws X. Note that the screws supplied are larger than the holes - do not be afraid to 'force' them so that they cut a thread through the holes in the octagonal end panels. Do not fully tighten the screws until all panels are in place
6/7		Screw in the ventilation discs N
!!! - WARNING - !!!		
<p>If the machine is wall-mounted be aware that when full of compost the machines are extremely heavy. A full JK 270 can weigh up to 250kg!! Make sure that the machine is fixed to a substantial wall or other structure and that adequate fixing bolts or screws are used</p>		

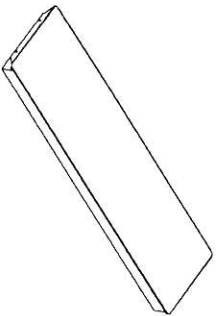
PARTS



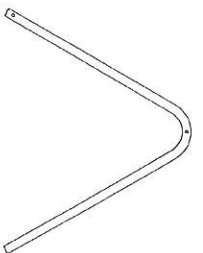
Ha(x1)



Hb(x3)



Hc(x3)



A(x2)



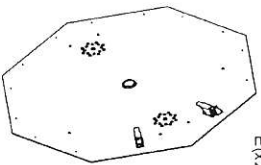
B(x2)



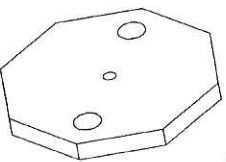
C(x2)



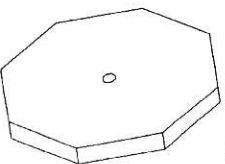
D(x1)



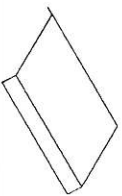
E(x2)



Fa(x2)



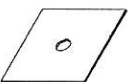
Fb(x1)



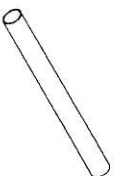
G(x1)



N(x4)



K(x2)

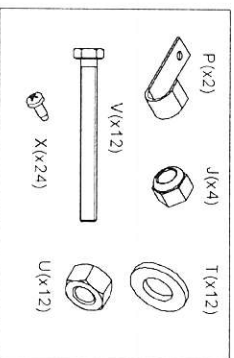


L(x2)

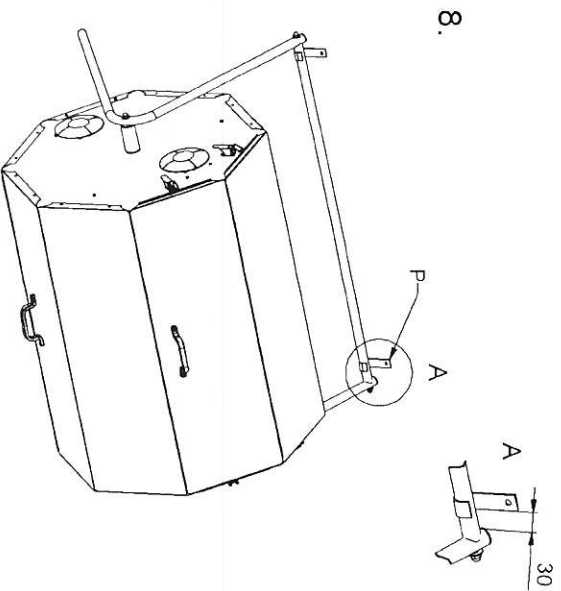
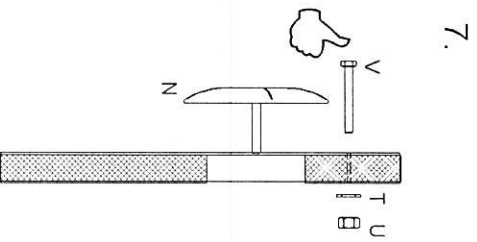
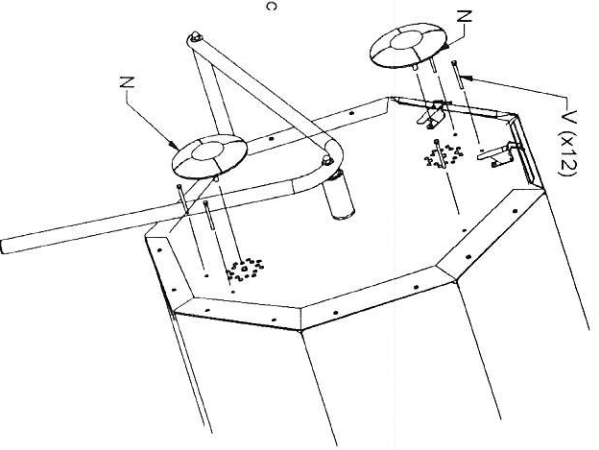
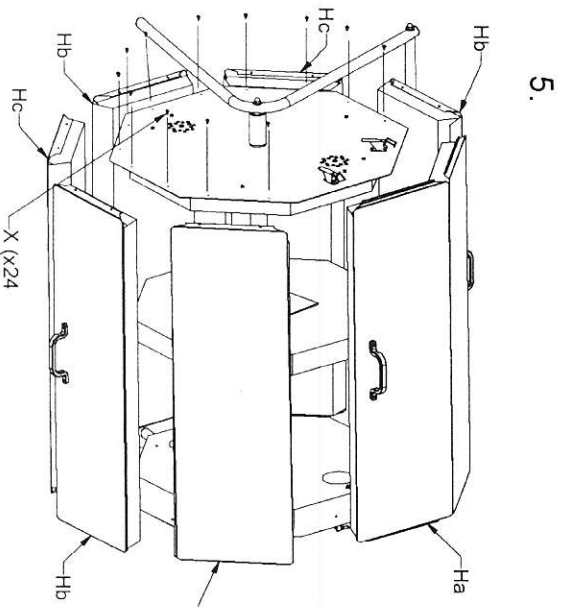
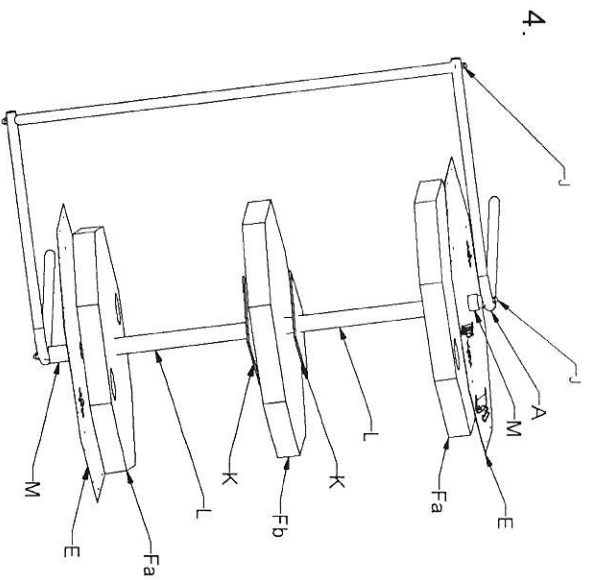
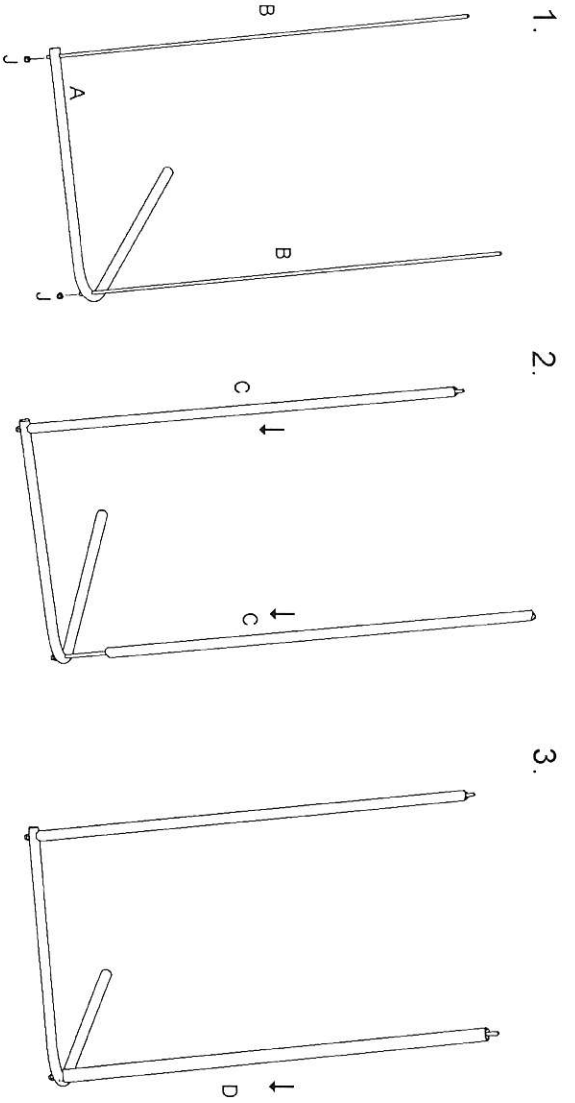


M(x2)

1. DO NOT MISTAKE INSULATION FOR PACKAGING MATERIAL
2. DO NOT REMOVE THE INSULATION FROM PARTS 'H'
3. DO NOT THROW AWAY INSULATION PIECES 'F'



ASSEMBLY



OPTIONAL HIGH STAND - JK270 ONLY

- PARTS:
- | | |
|----------------|------|
| 1. Screw M8x40 | 6pcs |
| 2. Nut M8 | 6pcs |
| 3. Sideholder | 2pcs |
| 4. Stand | 2pcs |

