

QUICK 6



SIX COLORS, TEXTURED,
GRAFFITI-RESISTANT FINISHES.
HIGH PRESSURE LAMINATE,
OVERHEAD BRACED COMPARTMENTS.

FOUR COLORS AVAILABLE IN
SOLID PHENOLIC COMPARTMENTS.*

IN STOCK AT
AMPCO FLORIDA,
AMPCO TENNESSEE,
AMPCO TEXAS AND
AMPCO WASHINGTON.

READY TO GO
OUT THE DOOR
WHEN YOU CALL.

IMMEDIATE DELIVERY,
IMMEDIATE SAVINGS,
IMMEDIATE VALUE.



WHITE

ALMOND*

GRAY

GRAY SAND*

NATURAL SAND*

BLACK SAND*

MANUFACTURED TO AMPCO'S STANDARD HIGH PRESSURE LAMINATE TECHNICAL SPECIFICATION
LAMINATES ARE NEMA GRADE GP-50, .050" (1.2MM) THICK AND MEET ALL CURRENT LAMINATE SPECIFICATIONS

AMPKO PRODUCTS, INC. TECHNICAL SPECIFICATIONS
QUICK SIX HIGH PRESSURE LAMINATE OVERHEAD BRACED TOILET COMPARTMENTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and General Provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This section includes stock and manufactured toilet compartments.
- B. Types of toilet compartments include: High Pressure Plastic Laminate
- C. Construction styles of toilet compartments include: Overhead Braced
- D. Construction styles of sight screens include: Wall Hung
- E. Supports for attaching compartments and sight screens to overhead structural systems are specified in a Division 5 Section.

1.3 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 1 Specification sections.
- B. Product data for materials, fabrication, and installation including catalog cuts of anchors, hardware, fastenings, and accessories.
- C. Shop drawings for fabrication and installation of compartment assemblies that are not fully described by architectural drawings. Provide template layouts and installation instructions for anchorage devices built into other work.
- D. Samples of full color range for each required unit type. Submit Ampco's standard color selector.

1.4 QUALITY ASSURANCE

- A. Field Measurements: Take field measurements prior to component fabrication to ensure proper fitting of work.
- B. Coordination: Furnish inserts and anchorages that must be built into other work for installation of toilet compartments and related items.

PART 2 -PRODUCTS

2.1 MANUFACTURERS: Subject to compliance with requirements, provide products by one of the following:

- A. Ampco Florida, Opa-Locka, Florida, 33054. (305) 821-5700, opalocka@ampco.com, www.ampco.com.
- B. Ampco Tennessee, Morristown, Tennessee, 37814, (423) 586-3993, morristown@ampco.com, www.ampco.com.
- C. Ampco Texas, Sanger, Texas, 76266. (940) 458-7401, sanger@ampco.com, www.ampco.com.
- D. Ampco Washington, Auburn, Washington 98001. (253) 852-5900, auburn@ampco.com, www.ampco.com.

2.2 MATERIALS

- A. General: Provide material that have been selected for surface flatness and smoothness. Exposed surfaces that exhibit pitting, seam marks, roller marks, stains, discoloration, telegraphing of core, or other imperfections on finished units are not acceptable.
- B. High Pressure Plastic Laminate: Laminate shall be minimum GP-50, .050" thick, meeting NEMA LD3-1991 standards. Specifier shall select color and pattern from Ampco's standard color selector. Core material shall be Industrial Grade 45-pound density particleboard. Laminate edges shall be applied before face laminate and bonded with a thermo-setting resin glue under continuous heat and pressure. All face laminate shall be bonded with a polyvinyl acetate adhesive. Stiles shall be 1-1/4" thick, doors, panels and screens shall be 1" nominal (7/8") thick.
- C. Stile Shoes and Caps: Shall be 20 gage ASTM A-167, Type 304 stainless steel, not less than 3" high, Number 4 Satin (brushed) finish.
- D. Brackets: Ampco's standard design for attaching panels to walls, stiles to walls, and panels to stiles for High Pressure Plastic Laminate shall be cast chrome plated non-ferrous hardware.
- E. Overhead Bracing: Continuous extruded aluminum, anti-grip profile, with clear satin anodized finish. Headrail returns as shown on shop drawings.
- F. Anchorages and Fasteners: Standard chromium-plated exposed fasteners are finished to match hardware with theft-resistant type heads. All concealed steel fasteners shall have a zinc-plated, rust-resistant, protective coating. All fasteners shall be pre-packed, marked and labeled for ease of identification.

2.3 FABRICATION

- A. General: Furnish standard doors, panels, screens and stiles fabricated for compartment system. Furnish units with cutouts and drilled holes to receive compartment hardware as indicated.
- B. Door Dimensions: Unless otherwise indicated, furnish 24" wide in-swing doors for ordinary toilet compartments and minimum 32" wide (clear opening) out-swing doors for compartments that meet the requirements of the Americans with Disabilities Act (ADA).
- C. Restroom Compartments and Sight Screens, High Pressure Plastic Laminate: One-piece seamless face sheets shall be pressure laminated to core material. Edges shall be applied prior to face sheets. Woodgrain panels over 60 deep require seaming.
- D. Construction Types of Restroom Compartments and Sight Screens, Overhead Braced: Furnish galvanized steel supports and leveling bolts at stiles to suit floor conditions as recommended by Ampco. Make provisions for setting and securing overhead bracing at the top of each stile. Provide shoe at each stile to conceal supports and leveling mechanism.
- E. Hardware: Furnish hardware to comply with ANSI A117.1 and Title III of the Americans with Disabilities Act (ADA) as follows:
 - a. Hinges: Supply gravity-acting cam allowing all doors to be set at various positions.
 - b. Latch and Keeper: Cast chrome plated non-ferrous slide latch and combination stop with emergency release.
 - c. Coat Hook: Cast chrome plated non-ferrous coat hook (O/S) and/or combination coat hook and bumper (I/S).
 - d. Door Pull: Cast chrome plated non-ferrous metal.

2.4 FINISH Select color from Ampco's Quick 6 selection chart.

PART 3 -EXECUTION

3.1 INSTALLATION

- A. General: Comply with manufacturer's recommended procedures and installation sequence. Install compartment units rigid, straight, plumb and level. Provide clearance of not more than 1/2" between stiles and panels and not more than 1" between panels and walls. Secure panels to walls with not less than two brackets attached near top and bottom of panel. Locate wall brackets so that holes for wall anchorages occur in masonry or tile joints. Secure panels to stiles with not less than two brackets located to align with brackets at wall. Secure panels in position with manufacturer's recommended anchoring devices.
- B. Overhead Braced Compartments: Secure stile to floor and level, plumb, and tighten installation with devices furnished. Secure overhead brace to each stile with fasteners supplied. Hang doors and adjust so that tops of doors are parallel with overhead brace when doors are in closed position.
- C. Screens: Attach with anchoring devices as recommended by manufacturer to suit supporting structure. Set unit to provide support and to resist lateral impact.

3.2 ADJUST AND CLEAN

- A. Hardware Adjustment: Adjust and lubricate hardware for proper operation. Set hinges on in-swing doors to hold open approximately 30 degrees from closed position when unlatched. Set hinges on out-swing doors (and entrance swing doors) to return to fully closed position.
- B. Clean and Protect: Clean exposed surfaces of compartment systems using materials and methods recommended by manufacturer, and provide protection as necessary to prevent damage during remainder of construction period.